

## XP<sup>+</sup> – the best performing solution for cyclic operation



The XP<sup>+</sup> with specially designed output and extremely compact design offers new dimensions in the power transmission in cyclic operation that far exceed industry standards. The optimized interfaces on the output can generate much higher torques, tilting moments and rigidity that directly benefit your application.

The XP<sup>+</sup> impresses with maximum power density,

- if you require an even more compact drive
- if you wish to enhance the performance of your machine in cyclic operation
- if you require high-performance linear systems

### Produkthighlights

**Max. backlash** [arcmin]  $\leq 1 - 3$

**High power density**

**Very smooth running**

**Multiple output configurations for greater flexibility**

Smooth shaft, shaft with key, splined shaft (DIN 5480), blind hollow shaft, System output

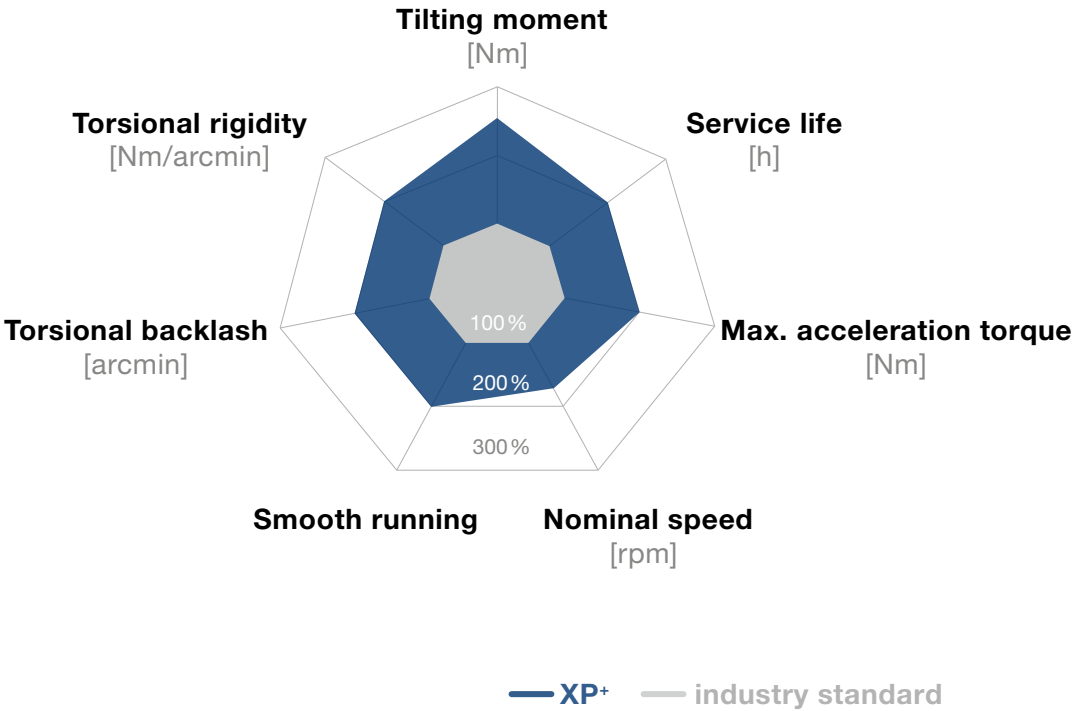


XP<sup>+</sup> with splined shaft

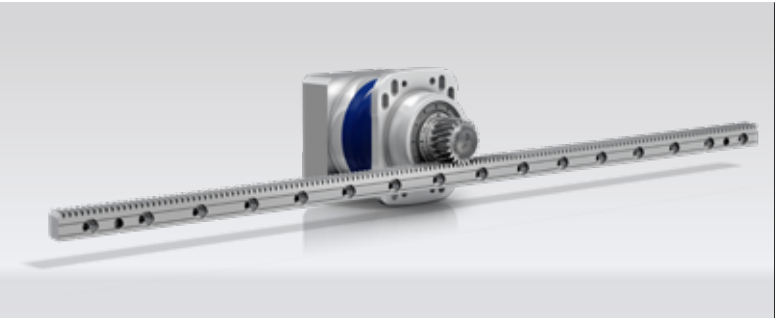


XP<sup>+</sup> with pinion and slots

XP+ compared to industry standard



Planetary gearboxes



XP+ with pinion, slots and rack



premo® XP Line with pinion

# XP<sup>+</sup> 010 MF 1-/2-stage

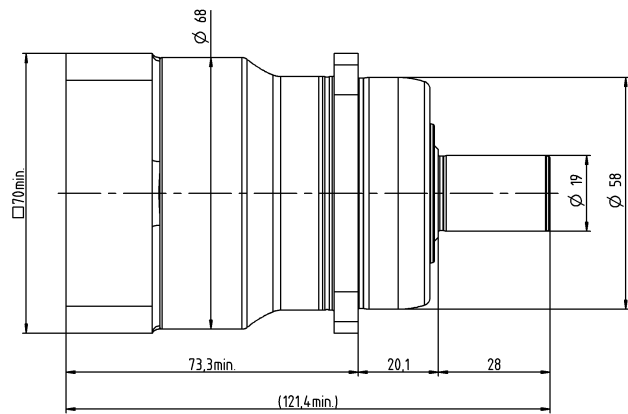
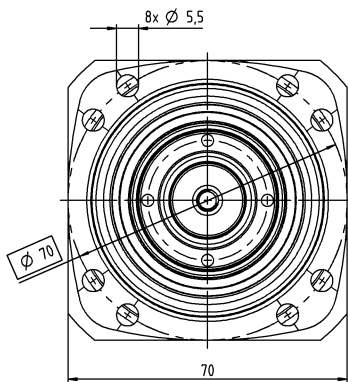
			1-stage	2-stage
Ratio	$i$		3 / 4 / 5 / 7 / 8 / 10	16 / 20 / 25 / 28 / 32 / 35 / 40 / 50 / 64 / 70 / 100
Max. torque <sup>a)</sup>	$T_{2a}$	Nm	56 – 128	50 – 119
		in.lb	496 – 1133	446 – 1051
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	42 – 108	42 – 99
		in.lb	372 – 956	372 – 876
Nominal torque (at $n_n$ )	$T_{2N}$	Nm	21 – 27	34 – 53
		in.lb	190 – 239	297 – 467
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	110 – 165	110 – 165
		in.lb	974 – 1458	974 – 1458
Thermal speed limit (with 20°C ambient temperature and 10% torque utilization) <sup>b)</sup>	$n_{1T}$	rpm	3300 – 4000	4400 – 5500
Max. input speed	$n_{1Max}$	rpm	7500	8500
Max. torsional backlash	$j_t$	arcmin	Standard ≤ 4 / Reduced ≤ 2	Standard ≤ 5 / Reduced ≤ 3
Torsional rigidity	$C_{t21}$	Nm/arcmin	5 – 6.5	5 – 6.5
		in.lb/arcmin	44 – 58	44 – 58
Max. tilting moment	$M_{2KMax}$	Nm	339	339
		in.lb	3000	3000
Operating noise <sup>c)</sup>	$L_{PA}$	dB(A)	≤ 55	≤ 53
Lubrication			Lubricated for life	Lubricated for life
Clamping hub diameter		mm	11 – 19	11 – 14

<sup>a)</sup> Application-specific design with cymex® – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

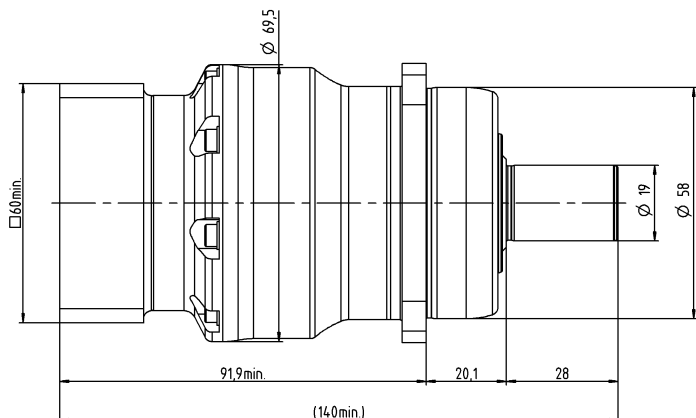
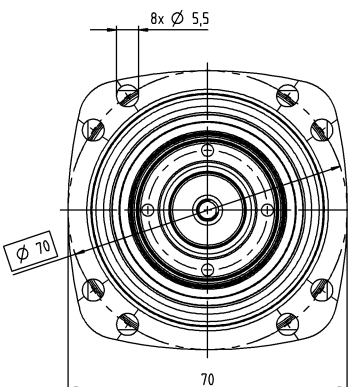
<sup>b)</sup> For higher ambient temperatures, please reduce input speed

<sup>c)</sup> At reference ratio and reference speed. Ratio-specific values available in cymex®.

1-stage



2-stage

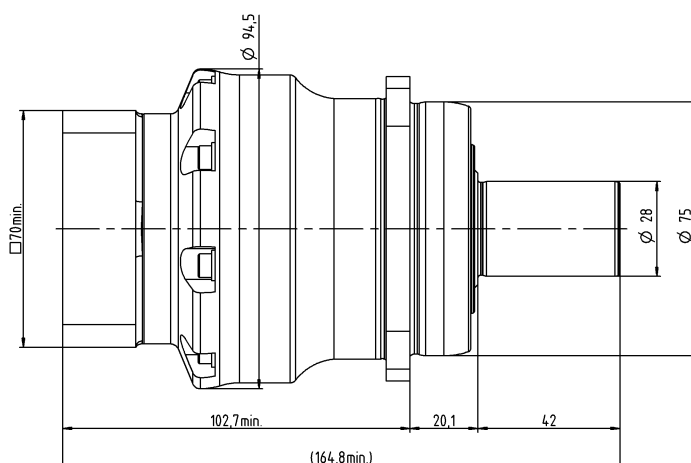
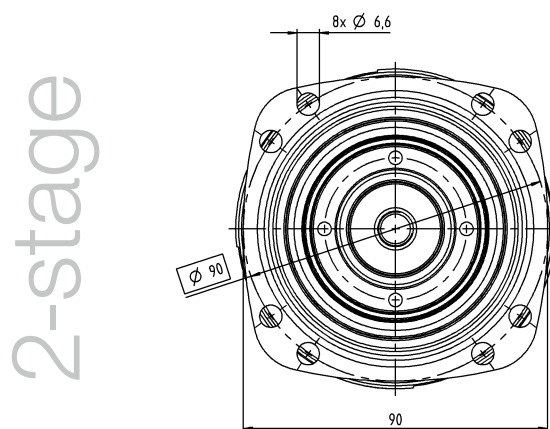
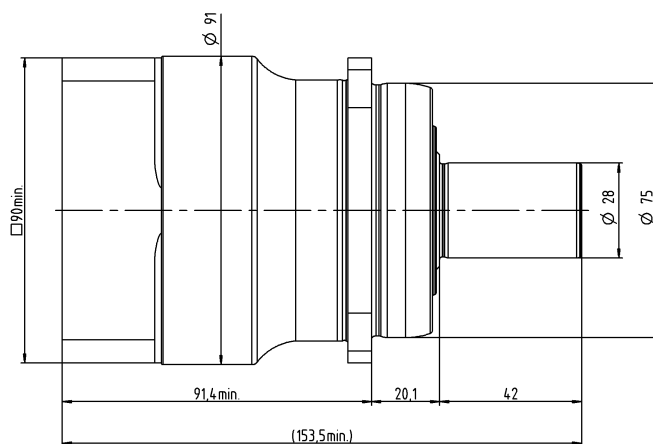
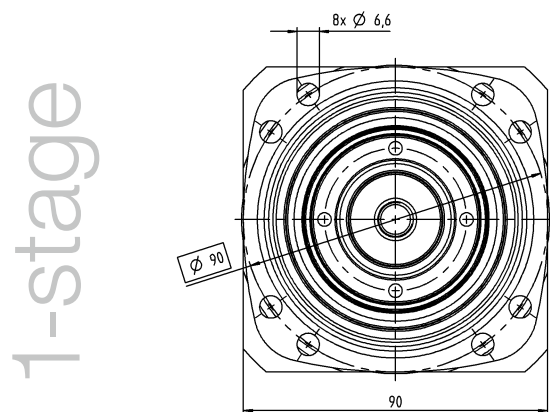


			1-stage	2-stage
Ratio	$i$		3 / 4 / 5 / 7 / 8 / 10	16 / 20 / 25 / 28 / 32 / 35 / 40 / 50 / 64 / 70 / 100
Max. torque <sup>a)</sup>	$T_{2a}$	$Nm$	168 – 330	139 – 348
		$in.lb$	1487 – 2921	1227 – 3080
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	$Nm$	126 – 275	126 – 303
		$in.lb$	1115 – 2434	1115 – 2682
Nominal torque (at $n_{n0}$ )	$T_{2N}$	$Nm$	63 – 81	101 – 145
		$in.lb$	558 – 720	101 – 145
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	$Nm$	325 – 390	325 – 418
		$in.lb$	2877 – 3452	2877 – 3696
Thermal speed limit (with 20°C ambient temperature and 10% torque utilization) <sup>b)</sup>	$n_{1T}$	$rpm$	2900 – 3100	3500 – 4500
Max. input speed	$n_{1Max}$	$rpm$	7500	8500
Max. torsional backlash	$j_t$	$arcmin$	Standard $\leq 3$ / Reduced $\leq 1$	Standard $\leq 4$ / Reduced $\leq 2$
Torsional rigidity	$C_{t21}$	$Nm/arcmin$	14 – 17	15 – 20
		$in.lb/arcmin$	124 – 150	133 – 173
Max. tilting moment	$M_{2KMax}$	$Nm$	675	675
		$in.lb$	5974	5974
Operating noise <sup>c)</sup>	$L_{PA}$	$dB(A)$	$\leq 56$	$\leq 53$
Lubrication			Lubricated for life	Lubricated for life
Clamping hub diameter		$mm$	14 – 24	11 – 19

<sup>a)</sup> Application-specific design with cymex® – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>b)</sup> For higher ambient temperatures, please reduce input speed

<sup>c)</sup> At reference ratio and reference speed. Ratio-specific values available in cymex®.



# XP<sup>+</sup> 030 MF 1-/2-stage

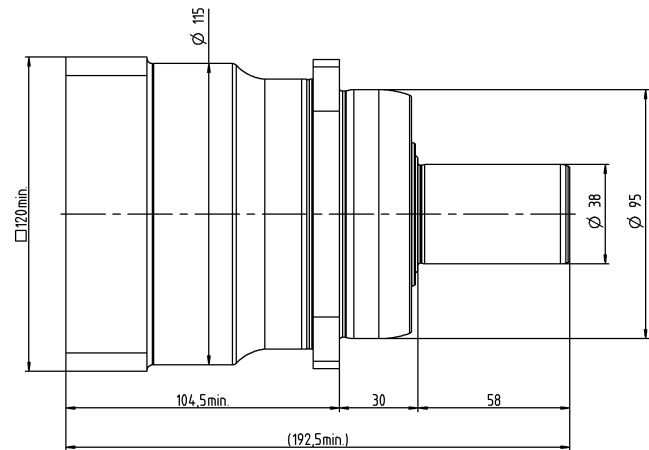
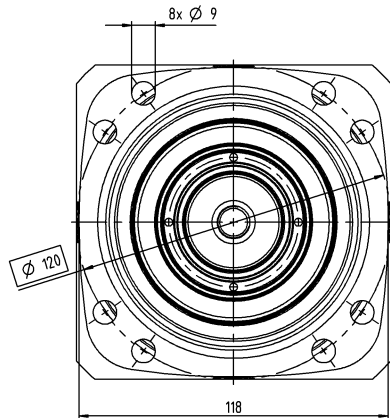
			1-stage	2-stage
Ratio	$i$		3 / 4 / 5 / 7 / 8 / 10	16 / 20 / 25 / 28 / 32 / 35 / 40 / 50 / 64 / 70 / 100
Max. torque <sup>a)</sup>	$T_{2a}$	Nm	388 – 600	363 – 660
		in.lb	3434 – 5310	3213 – 5842
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	320 – 550	303 – 550
		in.lb	2832 – 4868	2682 – 4868
Nominal torque (at $n_n$ )	$T_{2N}$	Nm	131 – 174	242 – 319
		in.lb	1157 – 1538	2142 – 2826
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	650 – 900	750 – 1125
		in.lb	5753 – 7966	6638 – 9957
Thermal speed limit (with 20°C ambient temperature and 10% torque utilization) <sup>b)</sup>	$n_{1T}$	rpm	2500 – 2800	3100 – 4200
Max. input speed	$n_{1Max}$	rpm	5500	6500
Max. torsional backlash	$j_t$	arcmin	Standard ≤ 3 / Reduced ≤ 1	Standard ≤ 4 / Reduced ≤ 2
Torsional rigidity	$C_{t21}$	Nm/arcmin	32 – 40	35 – 45
		in.lb/arcmin	283 – 354	310 – 398
Max. tilting moment	$M_{2KMax}$	Nm	1296	1296
		in.lb	11471	11471
Operating noise <sup>c)</sup>	$L_{PA}$	dB(A)	≤ 59	≤ 56
Lubrication			Lubricated for life	Lubricated for life
Clamping hub diameter		mm	19 – 38	14 – 28

<sup>a)</sup> Application-specific design with cymex® – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

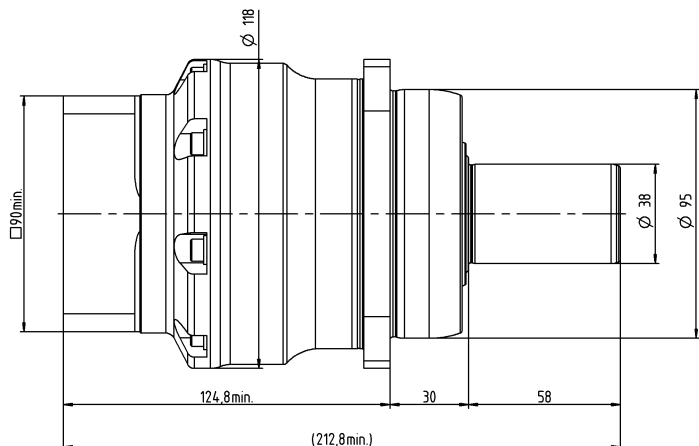
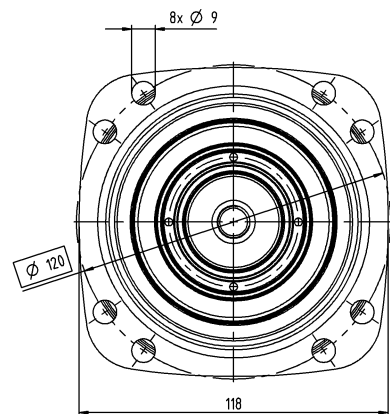
<sup>b)</sup> For higher ambient temperatures, please reduce input speed

<sup>c)</sup> At reference ratio and reference speed. Ratio-specific values available in cymex®.

1-stage



2-stage

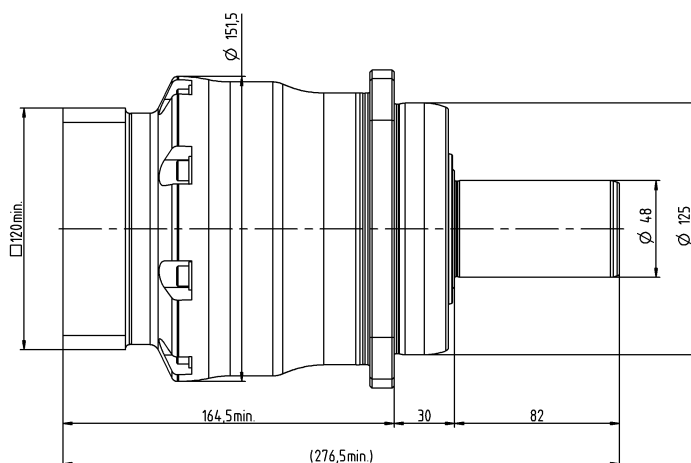
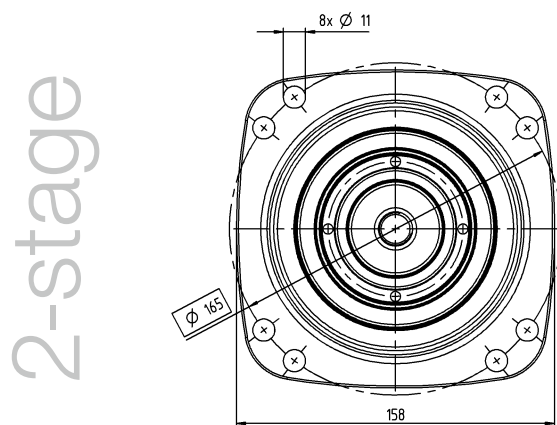
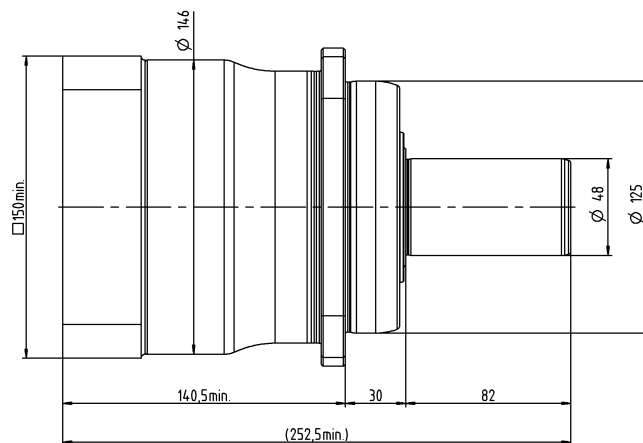
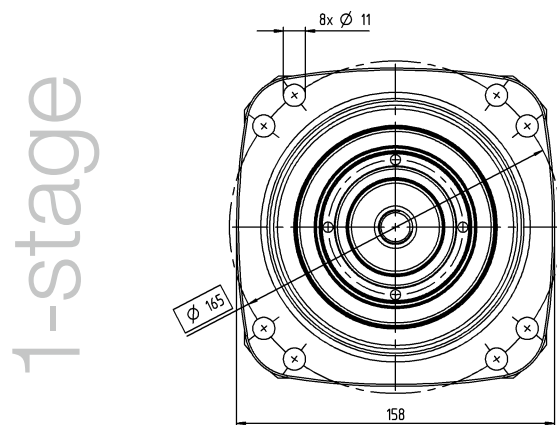


			1-stage	2-stage
Ratio	$i$		3 / 4 / 5 / 7 / 8 / 10	16 / 20 / 25 / 28 / 32 / 35 / 40 / 50 / 64 / 70 / 100
Max. torque <sup>a)</sup>	$T_{2a}$	$Nm$	792 – 1312	792 – 1188
		$in.lb$	7010 – 11612	7010 – 10515
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	$Nm$	710 – 1080	660 – 990
		$in.lb$	6284 – 9559	5842 – 8762
Nominal torque (at $n_{n1}$ )	$T_{2N}$	$Nm$	202 – 335	461 – 607
		$in.lb$	1786 – 2962	4078 – 5370
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	$Nm$	1375 – 2310	1375 – 2310
		$in.lb$	12170 – 20449	12170 – 20449
Thermal speed limit (with 20°C ambient temperature and 10% torque utilization) <sup>b)</sup>	$n_{1T}$	$rpm$	2100 – 2600	2900 – 3900
Max. input speed	$n_{1Max}$	$rpm$	5000	6000
Max. torsional backlash	$j_t$	$arcmin$	Standard $\leq 3$ / Reduced $\leq 1$	Standard $\leq 4$ / Reduced $\leq 2$
Torsional rigidity	$C_{t21}$	$Nm/arcmin$	62 – 85	75 – 95
		$in.lb/arcmin$	549 – 752	664 – 841
Max. tilting moment	$M_{2KMax}$	$Nm$	1635	1635
		$in.lb$	14471	14471
Operating noise <sup>c)</sup>	$L_{PA}$	$dB(A)$	$\leq 60$	$\leq 57$
Lubrication			Lubricated for life	Lubricated for life
Clamping hub diameter		$mm$	24 – 48	19 – 38

<sup>a)</sup> Application-specific design with cymex® – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>b)</sup> For higher ambient temperatures, please reduce input speed

<sup>c)</sup> At reference ratio and reference speed. Ratio-specific values available in cymex®.



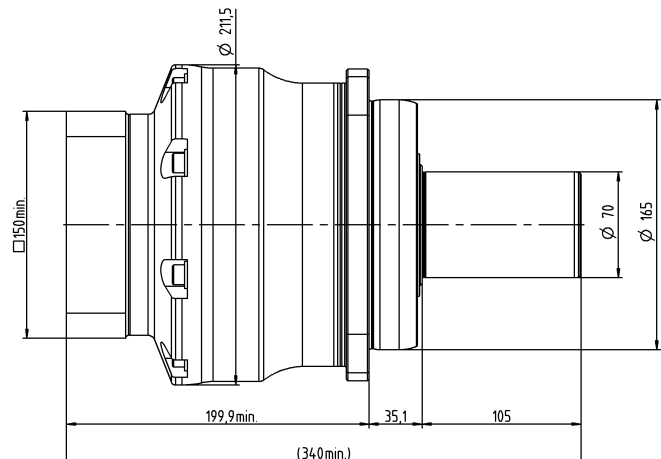
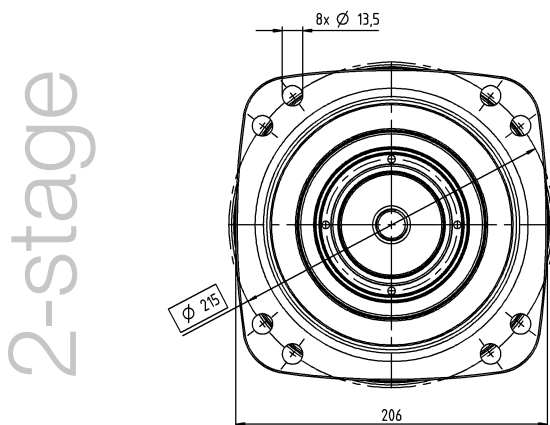
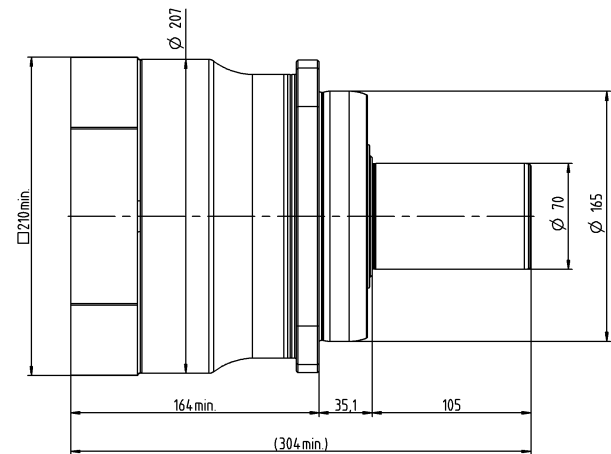
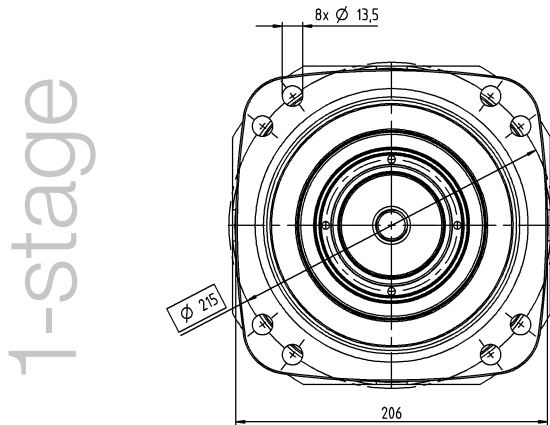
# XP<sup>+</sup> 050 MF 1-/2-stage

			1-stage	2-stage
Ratio	$i$		3 / 4 / 5 / 7 / 8 / 10	16 / 20 / 25 / 28 / 32 / 35 / 40 / 50 / 64 / 70 / 100
Max. torque <sup>a)</sup>	$T_{2a}$	Nm	2400 – 3840	1980 – 3696
		in.lb	21242 – 33987	17525 – 32713
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	1800 – 3360	1650 – 3080
		in.lb	15931 – 29739	14604 – 27260
Nominal torque (at $n_n$ )	$T_{2N}$	Nm	513 – 927	1179 – 1505
		in.lb	4544 – 8203	10426 – 13323
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	3445 – 5000	3505 – 5000
		in.lb	30493 – 44254	31022 – 44254
Thermal speed limit (with 20°C ambient temperature and 10% torque utilization) <sup>b)</sup>	$n_{1T}$	rpm	1500 – 2300	2700 – 3400
Max. input speed	$n_{1Max}$	rpm	4500	5000
Max. torsional backlash	$j_t$	arcmin	Standard ≤ 3 / Reduced ≤ 1	Standard ≤ 4 / Reduced ≤ 2
Torsional rigidity	$C_{t21}$	Nm/arcmin	160 – 250	240 – 290
		in.lb/arcmin	1416 – 2213	2124 – 2567
Max. tilting moment	$M_{2KMax}$	Nm	3256	3256
		in.lb	28818	28818
Operating noise <sup>c)</sup>	$L_{PA}$	dB(A)	≤ 64	≤ 58
Lubrication			Lubricated for life	Lubricated for life
Clamping hub diameter		mm	38 – 55	24 – 48

<sup>a)</sup> Application-specific design with cymex® – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>b)</sup> For higher ambient temperatures, please reduce input speed

<sup>c)</sup> At reference ratio and reference speed. Ratio-specific values available in cymex®.





Planetary gearboxes



## XP<sup>+</sup> HIGH SPEED – for more performance in continuous operation



The XP<sup>+</sup> HIGH SPEED enables new dimensions in power transmission for applications in continuous operation - in the smallest installation space. An optimized drive and lubrication system enables higher nominal speeds and an increased service life of up to 30,000 hours.

The XP<sup>+</sup> HIGH SPEED impresses with maximum power density

- if you require an even more compact drive
- if you wish to enhance the performance of your machine in continuous operation
- if maximum reliability and service life are required

### Produkthighlights

**Max. backlash** [arcmin]  $\leq 2 - 6$

**Lower temperature development**

**Maximum nominal speeds**

**30,000 h service life**

**Multiple output configurations  
for greater flexibility**

Smooth shaft, shaft with key, splined shaft (DIN 5480), blind hollow shaft,  
System output

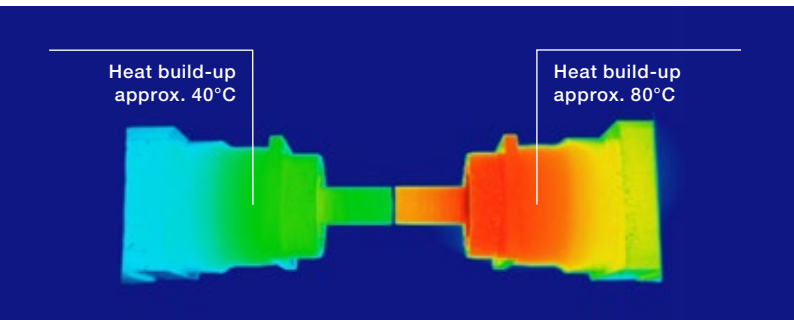
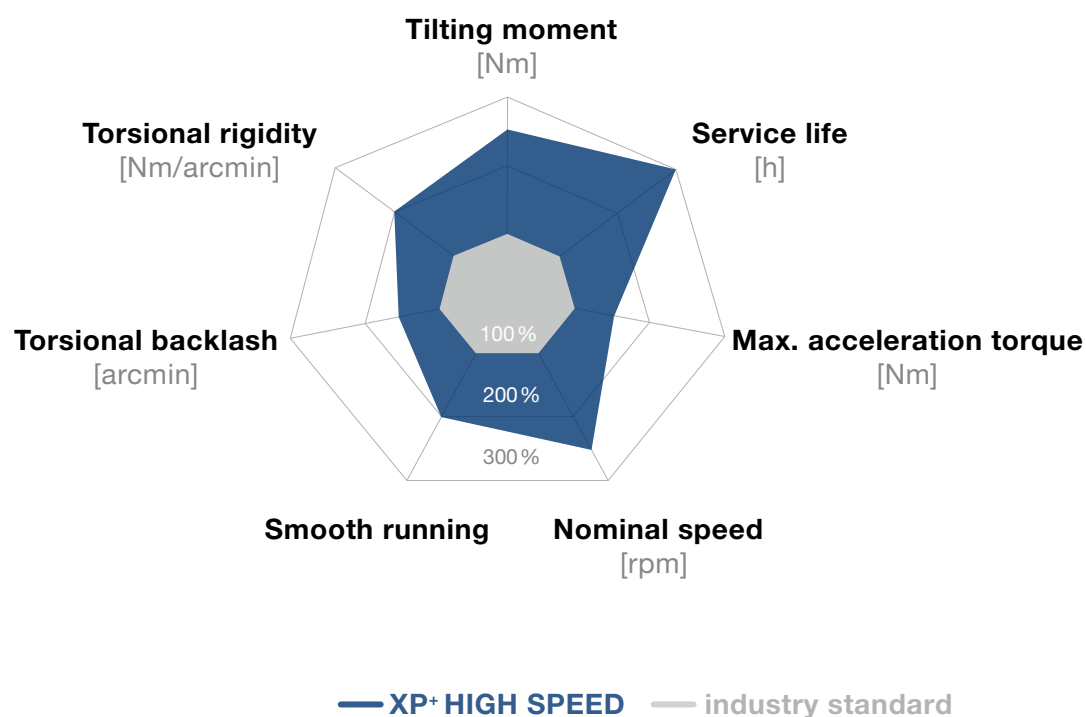


XP<sup>+</sup> HIGH SPEED with cynapse®



XP<sup>+</sup> HIGH SPEED with splined shaft

# XP+ HIGH SPEED compared to industry standard



XP+ HIGH SPEED  
MC version

Industry standard



Matched accessories for your XP+ gearbox  
You can find more information in the "Accessories" product catalog

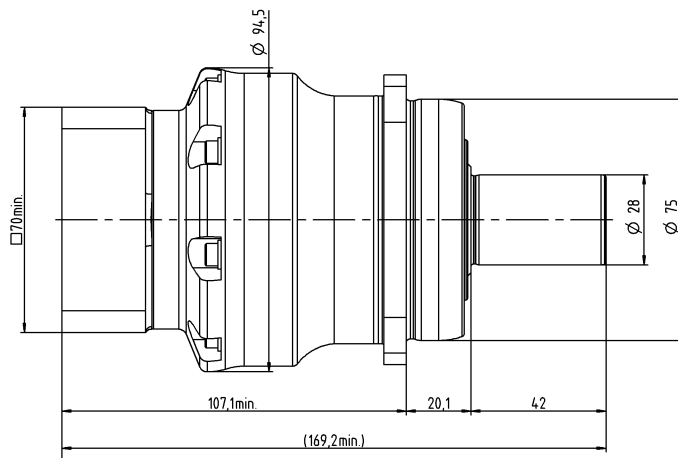
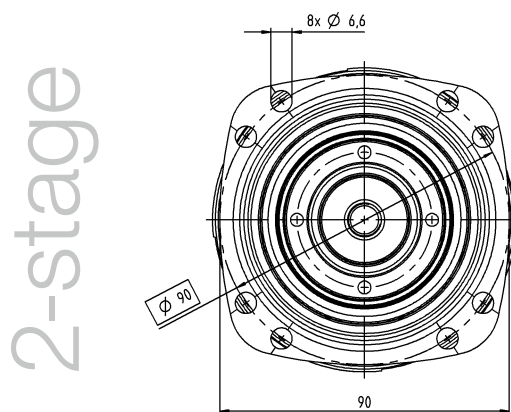
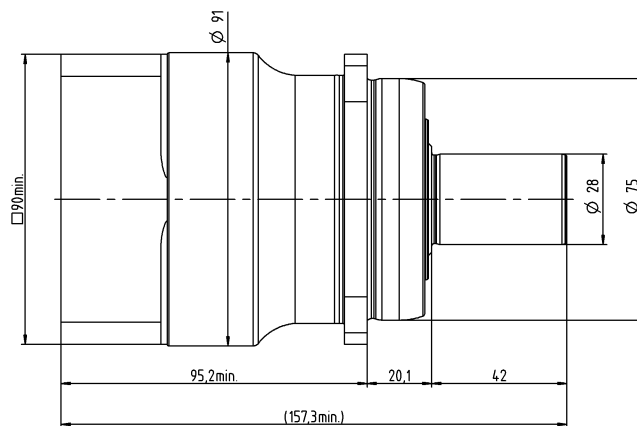
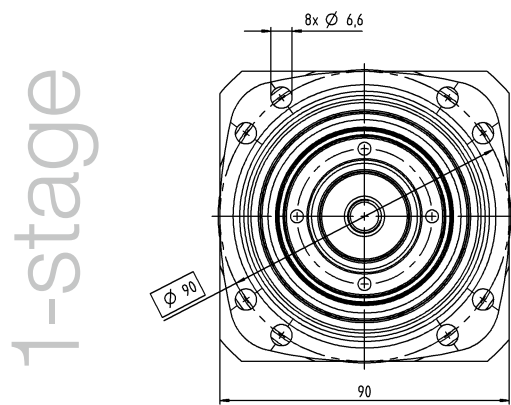
# XP<sup>+</sup> 020 MC 1-/2-stage

			1-stage	2-stage
Ratio	$i$		3 / 4 / 5 / 7 / 8 / 10	16 / 20 / 25 / 28 / 32 / 35 / 40 / 50 / 64 / 70 / 100
Max. torque <sup>a)</sup>	$T_{2a}$	Nm	68 – 90	70 – 90
		in.lb	602 – 797	620 – 797
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	68 – 90	70 – 90
		in.lb	602 – 797	620 – 797
Nominal torque (at $n_n$ )	$T_{2N}$	Nm	41 – 53	56 – 72
		in.lb	362 – 468	496 – 637
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	325 – 390	325 – 418
		in.lb	2877 – 3452	2877 – 3696
Thermal speed limit (with 20°C ambient temperature and 10% torque utilization) <sup>b)</sup>	$n_{1T}$	rpm	4500	4500
Max. input speed	$n_{1Max}$	rpm	6000	6000
Max. torsional backlash	$j_t$	arcmin	Standard ≤ 6 / Reduced ≤ 4	Standard ≤ 8 / Reduced ≤ 6
Torsional rigidity	$C_{t21}$	Nm/arcmin	14 – 17	15 – 20
		in.lb/arcmin	124 – 150	133 – 177
Max. tilting moment	$M_{2KMax}$	Nm	675	675
		in.lb	5974	5974
Operating noise <sup>c)</sup>	$L_{PA}$	dB(A)	≤ 56	≤ 53
Lubrication			Lubricated for life	Lubricated for life
Clamping hub diameter		mm	19 – 24	14 – 19

<sup>a)</sup> Application-specific design with cymex® – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>b)</sup> For higher ambient temperatures, please reduce input speed

<sup>c)</sup> At reference ratio and reference speed. Ratio-specific values available in cymex®.



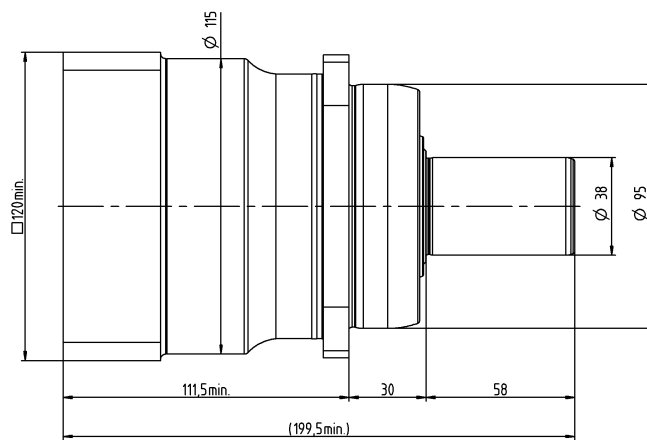
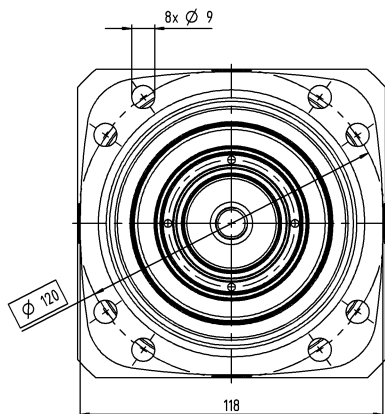
			1-stage	2-stage
Ratio	$i$		3 / 4 / 5 / 7 / 8 / 10	16 / 20 / 25 / 28 / 32 / 35 / 40 / 50 / 64 / 70 / 100
Max. torque <sup>a)</sup>	$T_{2a}$	$Nm$	180 – 240	180 – 240
		$in.lb$	1593 – 2124	1593 – 2124
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	$Nm$	180 – 240	180 – 240
		$in.lb$	1593 – 2124	1593 – 2124
Nominal torque (at $n_{n0}$ )	$T_{2N}$	$Nm$	76 – 97	138 – 189
		$in.lb$	677 – 861	1221 – 1673
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	$Nm$	650 – 900	750 – 1125
		$in.lb$	5753 – 7966	6638 – 9957
Thermal speed limit (with 20°C ambient temperature and 10% torque utilization) <sup>b)</sup>	$n_{1T}$	$rpm$	3500 – 4500	4500
Max. input speed	$n_{1Max}$	$rpm$	6000	6000
Max. torsional backlash	$j_t$	$arcmin$	Standard $\leq 4$ / Reduced $\leq 2$	Standard $\leq 6$ / Reduced $\leq 4$
Torsional rigidity	$C_{t21}$	$Nm/arcmin$	32 – 40	35 – 45
		$in.lb/arcmin$	283 – 354	310 – 398
Max. tilting moment	$M_{2KMax}$	$Nm$	1296	1296
		$in.lb$	11471	11471
Operating noise <sup>c)</sup>	$L_{PA}$	$dB(A)$	$\leq 59$	$\leq 56$
Lubrication			Lubricated for life	Lubricated for life
Clamping hub diameter		$mm$	24 – 38	19 – 24

<sup>a)</sup> Application-specific design with cymex® – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

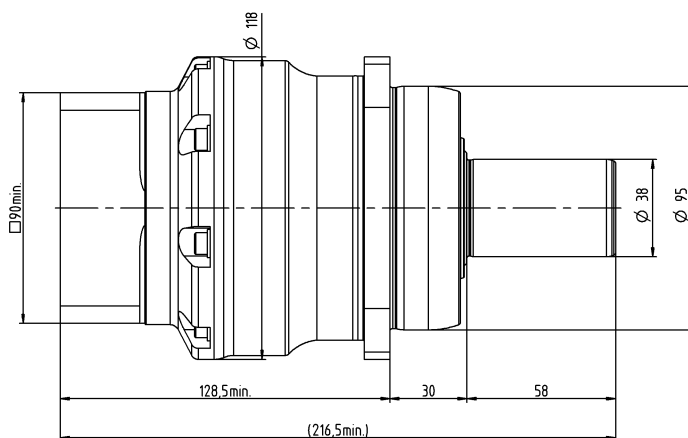
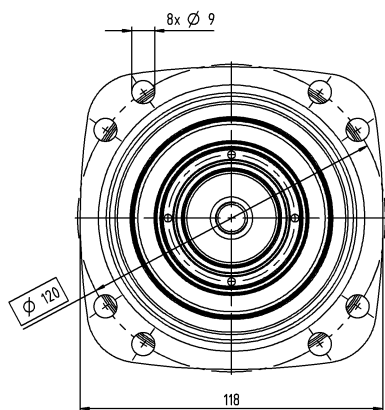
<sup>b)</sup> For higher ambient temperatures, please reduce input speed

<sup>c)</sup> At reference ratio and reference speed. Ratio-specific values available in cymex®.

1-stage



2-stage



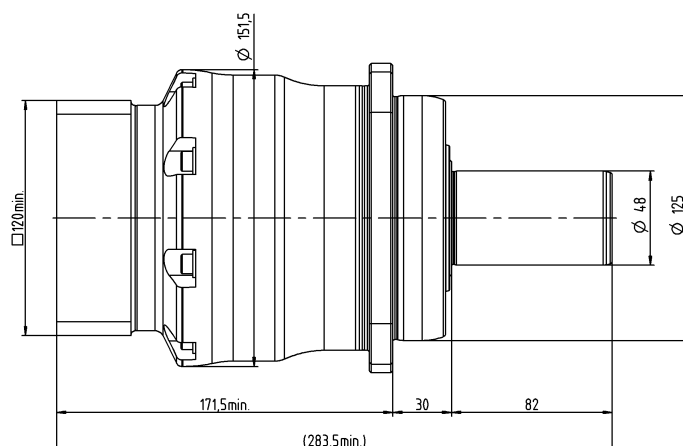
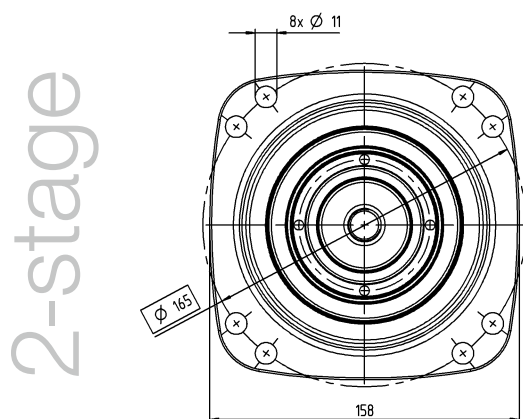
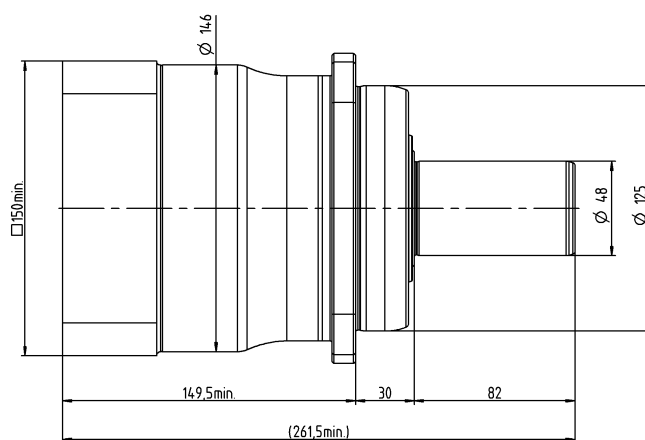
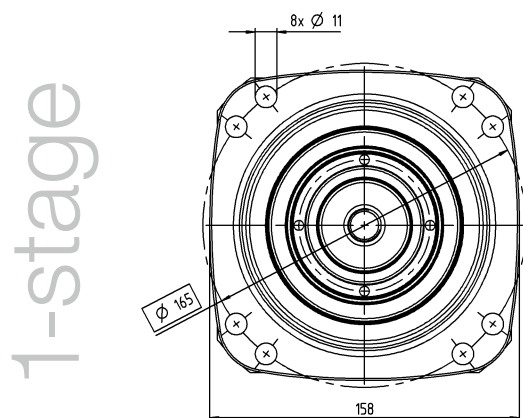
# XP<sup>+</sup> 040 MC 1-/2-stage

			1-stage	2-stage
Ratio	$i$		3 / 4 / 5 / 7 / 8 / 10	16 / 20 / 25 / 28 / 32 / 35 / 40 / 50 / 64 / 70 / 100
Max. torque <sup>a)</sup>	$T_{2a}$	Nm	310 – 480	380 – 480
		in.lb	2744 – 4248	3363 – 4248
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	Nm	310 – 480	380 – 480
		in.lb	2744 – 4248	3363 – 4248
Nominal torque (at $n_n$ )	$T_{2N}$	Nm	127 – 195	277 – 367
		in.lb	1122 – 1730	2447 – 3250
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	1375 – 2310	1375 – 2310
		in.lb	12170 – 20445	12170 – 20445
Thermal speed limit (with 20°C ambient temperature and 10% torque utilization) <sup>b)</sup>	$n_{1T}$	rpm	3000 – 4500	4500
Max. input speed	$n_{1Max}$	rpm	6000	6000
Max. torsional backlash	$j_t$	arcmin	Standard ≤ 4 / Reduced ≤ 2	Standard ≤ 6 / Reduced ≤ 4
Torsional rigidity	$C_{t21}$	Nm/arcmin	62 – 85	75 – 95
		in.lb/arcmin	549 – 752	664 – 841
Max. tilting moment	$M_{2KMax}$	Nm	1635	1635
		in.lb	14471	14471
Operating noise <sup>c)</sup>	$L_{PA}$	dB(A)	≤ 60	≤ 57
Lubrication			Lubricated for life	Lubricated for life
Clamping hub diameter		mm	38 – 48	24 – 38

<sup>a)</sup> Application-specific design with cymex® – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>b)</sup> For higher ambient temperatures, please reduce input speed

<sup>c)</sup> At reference ratio and reference speed. Ratio-specific values available in cymex®.



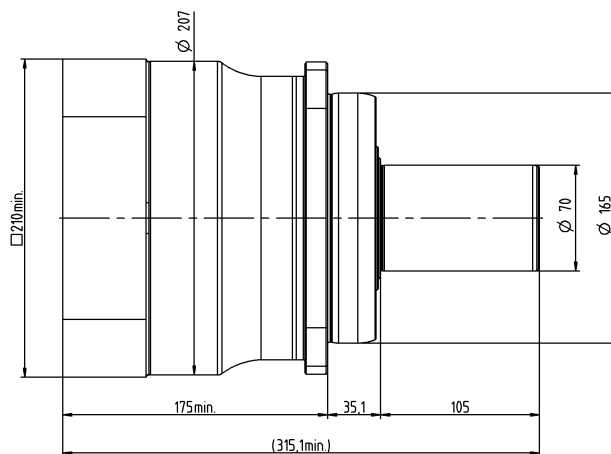
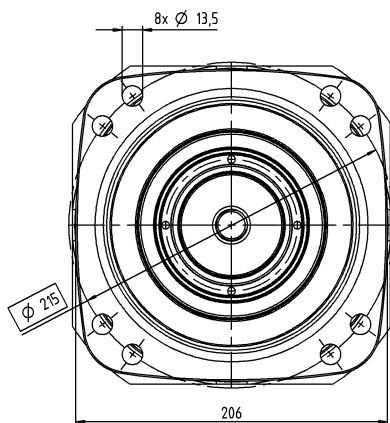
			1-stage	2-stage
Ratio	$i$		3 / 4 / 5 / 7 / 8 / 10	16 / 20 / 25 / 28 / 32 / 35 / 40 / 50 / 64 / 70 / 100
Max. torque <sup>a)</sup>	$T_{2a}$	$Nm$	700 – 880	700 – 880
		$in.lb$	6196 – 7789	6196 – 7789
Max. acceleration torque (max. 1000 cycles per hour)	$T_{2B}$	$Nm$	700 – 880	700 – 880
		$in.lb$	6196 – 7789	6196 – 7789
Nominal torque (at $n_{n0}$ )	$T_{2N}$	$Nm$	289 – 492	560 – 704
		$in.lb$	2554 – 4355	4956 – 6231
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	$Nm$	3445 – 5000	3505 – 5000
		$in.lb$	30493 – 44254	31022 – 44254
Thermal speed limit (with 20°C ambient temperature and 10% torque utilization) <sup>b)</sup>	$n_{1T}$	$rpm$	3000 – 4500	4500
Max. input speed	$n_{1Max}$	$rpm$	4500 – 6000	6000
Max. torsional backlash	$j_t$	$arcmin$	Standard $\leq 4$ / Reduced $\leq 2$	Standard $\leq 6$ / Reduced $\leq 4$
Torsional rigidity	$C_{t21}$	$Nm/arcmin$	160 – 250	240 – 290
		$in.lb/arcmin$	1416 – 2213	2124 – 2567
Max. tilting moment	$M_{2KMax}$	$Nm$	3256	3256
		$in.lb$	28818	28818
Operating noise <sup>c)</sup>	$L_{PA}$	$dB(A)$	$\leq 64$	$\leq 58$
Lubrication			Lubricated for life	Lubricated for life
Clamping hub diameter		$mm$	48	38

<sup>a)</sup> Application-specific design with cymex® – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>b)</sup> For higher ambient temperatures, please reduce input speed

<sup>c)</sup> At reference ratio and reference speed. Ratio-specific values available in cymex®.

1-stage



2-stage

