

# CP / CPS – Geared up to Fit



## PRODUCT HIGHLIGHTS



### High flexibility

Different output variants offer design freedom tailored to individual requirements. The flexibility on the input side also enables the realization of different motor mounting versions.



### Maximum economy

The gearboxes of the alpha Basic Line are extremely economical to purchase and highly efficient in operation.



### Fast sizing

Efficient and innovative online sizing within seconds in cymex® select based on technical and economic suitability.

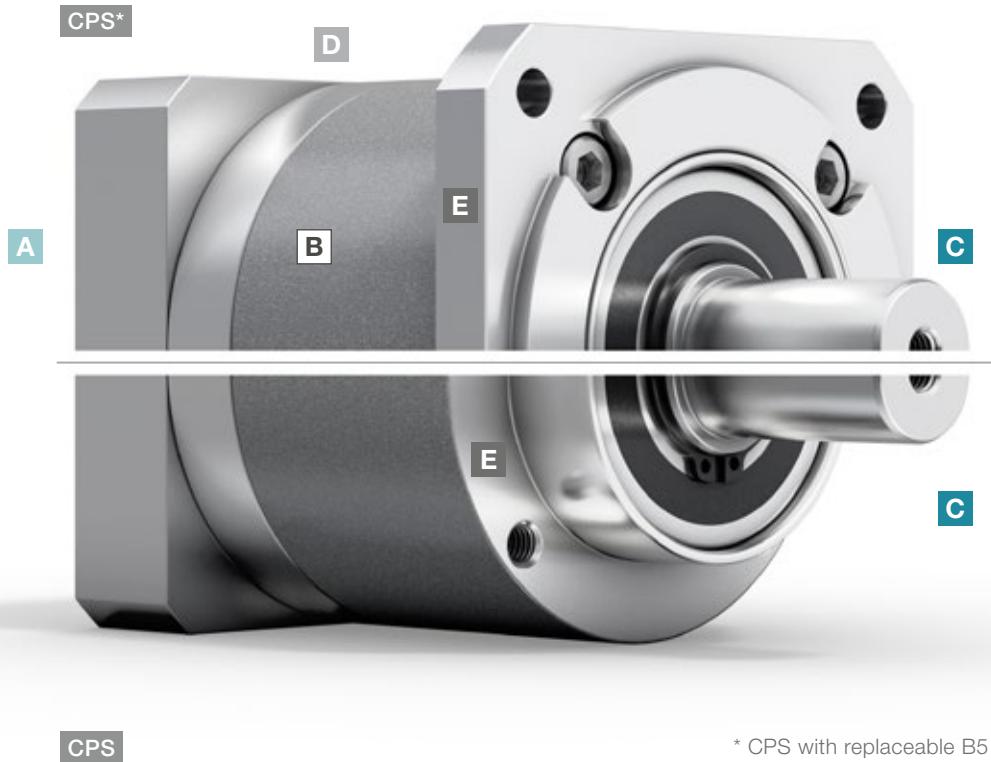
Tailored to applications in the mid-range and economy segment with low to medium requirements for positioning accuracy, the CP and CPS planetary gearboxes do not fail to impress. The key benefits offered by the gearboxes are high flexibility combined with maximum efficiency.



CPS – planetary gearbox with replaceable B5 output flange



CPS – planetary gearbox with long centering



\* CPS with replaceable B5 output flange

#### A Flexible motor connection

- Mounting of all common servo motors by means of a flexible and screw-fastened adapter plate
- Large number of motor shaft diameters connectable

#### B High ratio variation

- Large number of ratios ( $i=3$  to  $i=100$ )
- Available in the common binary ratios

#### C Available output types

- Smooth shaft
- Shaft with key

#### D Variety of sizes

- CP available in five different sizes (005 – 045)
- CPS available in three different sizes (015 – 035)

#### E Variable application connection

- Reduced installation space and maximum compactness thanks to a long centering
- Flange attachment for B5 mounting



CPS – planetary gearbox with elastomer coupling



cymex® select  
BEST SOLUTION WITHIN SECONDS

Efficient gearbox sizing within seconds – online without login  
[cymex-select.wittenstein-group.com](http://cymex-select.wittenstein-group.com)

# CP 005 MF 1-stage

			1-stage					
Ratio		i		4	5	7	8	10
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	17	21	21	20	20	
		in.lb	150	186	186	177	177	
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	11	14	14	13	13	
		in.lb	97	124	124	115	115	
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	26	26	26	26	26	
		in.lb	230	230	230	230	230	
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)	$n_{IN}$	rpm	3800	3800	4300	4300	4300	
Max. input speed	$n_{IMax}$	rpm	9000	9000	9000	9000	9000	
Mean no load running torque <sup>b)</sup> (at $n_i=3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	0.07	0.06	0.06	0.06	0.05	
		in.lb	0.62	0.53	0.53	0.53	0.44	
Max. backlash	$j_t$	arcmin			≤ 12			
Torsional rigidity <sup>b)</sup>	$C_{121}$	Nm/arcmin	0.58	0.58	0.58	0.52	0.52	
		in.lb/arcmin	5.1	5.1	5.1	4.6	4.6	
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N			240			
		lb <sub>f</sub>			54			
Max. lateral force <sup>c) f)</sup>	$F_{2QMax}$	N			170			
		lb <sub>f</sub>			38			
Max. tilting moment	$M_{2KMax}$	Nm			4			
		in.lb			35			
Efficiency at full load	$\eta$	%			97			
Service life	$L_h$	h			> 20000			
Weight (incl. standard adapter plate)	$m$	kg			0.5			
		lb <sub>m</sub>			1.1			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)			≤ 59			
Max. permitted housing temperature		°C			+90			
		°F			+194			
Ambient temperature		°C			-15 to +40			
		°F			+5 to +104			
Lubrication					Lubricated for life			
Direction of rotation					In- and output same direction			
Protection class					IP 64			
Elastomer coupling (recommended product type – validate sizing with cymex®)					ELC-0005BA010.000-X			
Bore diameter of coupling on the application side		mm			X = 004.000 - 012.700			
Mass moment of inertia (relates to the drive)	<b>B</b>	<b>11</b>	$J_1$	kgcm <sup>2</sup>	0.04	0.04	0.04	0.03
Clamping hub diameter [mm]				10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.04	0.04	0.04	0.03

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

<sup>d)</sup> Please reduce input speed at higher ambient temperatures

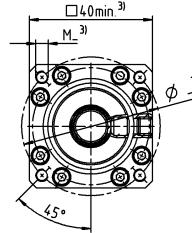
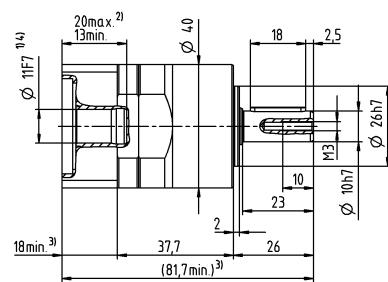
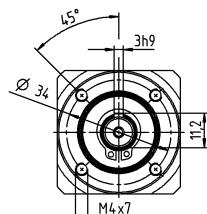
<sup>e)</sup> Valid for: Smooth shaft

<sup>f)</sup> At increased lateral forces – see glossary

Motor shaft diameter [mm]

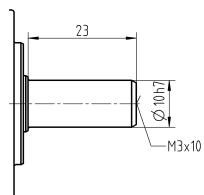
## 1-stage

up to 11<sup>4)</sup> (B)<sup>5)</sup>  
clamping hub  
diameter



## Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length

Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated

by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CP 005 MF 2-stage

			2-stage									
Ratio		i		16	20	25	28	35	40	50	70	100
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	$Nm$	17	17	21	17	21	17	21	21	21	20
		$in.lb$	150	150	186	150	186	150	186	186	186	177
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	$Nm$	11	11	14	11	14	11	14	14	14	13
		$in.lb$	97	97	124	97	124	97	124	124	124	115
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	$Nm$	26	26	26	26	26	26	26	26	26	26
		$in.lb$	230	230	230	230	230	230	230	230	230	230
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)	$n_{IN}$	$rpm$	3800	3800	3800	3800	4300	4300	4300	4300	4300	4300
Max. input speed	$n_{IMax}$	$rpm$	9000	9000	9000	9000	9000	9000	9000	9000	9000	9000
Mean no load running torque <sup>b)</sup> (at $n_i=3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	$Nm$	0.09	0.08	0.08	0.08	0.07	0.07	0.07	0.07	0.06	0.06
		$in.lb$	0.8	0.71	0.71	0.71	0.62	0.62	0.62	0.53	0.53	0.53
Max. backlash	$j_t$	$arcmin$										≤ 18
Torsional rigidity <sup>b)</sup>	$C_{121}$	$Nm/arcmin$	0.58	0.58	0.58	0.58	0.58	0.58	0.58	0.58	0.58	0.52
		$in.lb/arcmin$	5.1	5.1	5.1	5.1	5.1	5.1	5.1	5.1	5.1	4.6
Max. axial force <sup>c)</sup>	$F_{2AMax}$	$N$										240
		$lb_f$										54
Max. lateral force <sup>c) f)</sup>	$F_{2QMax}$	$N$										170
		$lb_f$										38
Max. tilting moment	$M_{2KMax}$	$Nm$										4
		$in.lb$										35
Efficiency at full load	$\eta$	%										95
Service life	$L_h$	$h$										> 20000
Weight (incl. standard adapter plate)	$m$	$kg$										0.7
		$lb_m$										1.5
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	$dB(A)$										≤ 59
Max. permitted housing temperature		$^{\circ}C$										+90
		$^{\circ}F$										+194
Ambient temperature		$^{\circ}C$										-15 to +40
		$^{\circ}F$										+5 to +104
Lubrication												Lubricated for life
Direction of rotation												In- and output same direction
Protection class												IP 64
Elastomer coupling (recommended product type – validate sizing with cymex®)												ELC-0005BA010.000-X
Bore diameter of coupling on the application side			$mm$									X = 004.000 - 012.700
Mass moment of inertia (relates to the drive)	<b>B</b>	<b>11</b>	$J_1$	$kgcm^2$	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.03
Clamping hub diameter [mm]				$10^{-3} in.lb.s^2$	0.04	0.04	0.04	0.04	0.04	0.04	0.04	0.03

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

<sup>d)</sup> Please reduce input speed at higher ambient temperatures

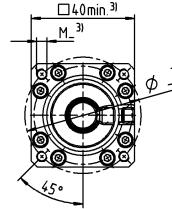
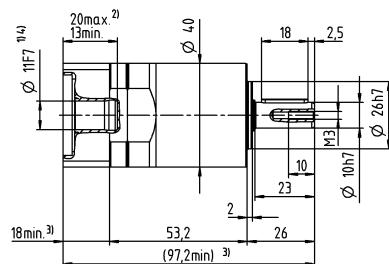
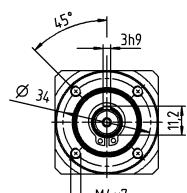
<sup>e)</sup> Valid for: Smooth shaft

<sup>f)</sup> At increased lateral forces – see glossary

Motor shaft diameter [mm]

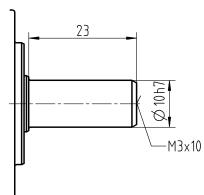
## 2-stage

up to 11<sup>4)</sup> (B)<sup>5)</sup>  
clamping hub  
diameter



### Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length

Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated

by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CP 015 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	48	56	58	58	56	56	56
		in.lb	425	496	513	513	496	496	496
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	30	35	40	40	35	35	35
		in.lb	266	310	354	354	310	310	310
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	75	75	75	75	75	75	75
		in.lb	664	664	664	664	664	664	664
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)	$n_{IN}$	rpm	3300	3300	3300	4000	4000	4000	4000
Max. input speed	$n_{IMax}$	rpm	7000	7000	7000	7000	7000	7000	7000
Mean no load running torque <sup>b)</sup> (at $n_i=3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	0.25	0.2	0.17	0.15	0.14	0.13	
		in.lb	2.2	1.8	1.5	1.3	1.2	1.2	
Max. backlash	$j_t$	arcmin				≤ 12			
Torsional rigidity <sup>b)</sup>	$C_{t21}$	Nm/arcmin	2.1	2.1	2.1	2.1	1.9	1.9	
		in.lb/arcmin	19	19	19	19	17	17	
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N				750			
		lb <sub>f</sub>				169			
Max. lateral force <sup>c) f)</sup>	$F_{2QMax}$	N				500			
		lb <sub>f</sub>				113			
Max. tilting moment	$M_{zKMax}$	Nm				17			
		in.lb				150			
Efficiency at full load	$\eta$	%				97			
Service life	$L_h$	h				> 20000			
Weight (incl. standard adapter plate)	$m$	kg				1.4			
		lb <sub>m</sub>				3.1			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)				≤ 60			
Max. permitted housing temperature		°C				+90			
		°F				+194			
Ambient temperature		°C				-15 to +40			
		°F				+5 to +104			
Lubrication						Lubricated for life			
Direction of rotation						In- and output same direction			
Protection class						IP 64			
Elastomer coupling (recommended product type – validate sizing with cymex®)						ELC-0020BA014.000-X			
						X = 008.000 - 025.000			
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	C 14	$J_1$	kgcm <sup>2</sup>	0.23	0.2	0.18	0.15	0.15	0.15
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.2	0.18	0.16	0.13	0.13	0.13
	E 19	$J_1$	kgcm <sup>2</sup>	0.43	0.4	0.39	0.38	0.38	0.37
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.38	0.35	0.35	0.34	0.34	0.33

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

<sup>d)</sup> Please reduce input speed at higher ambient temperatures

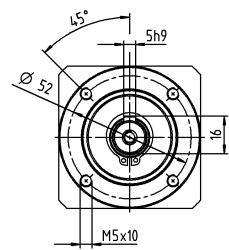
<sup>e)</sup> Valid for: Smooth shaft

<sup>f)</sup> At increased lateral forces – see glossary

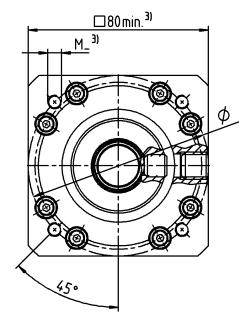
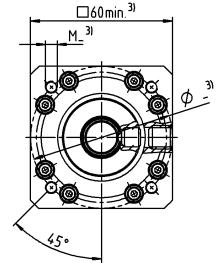
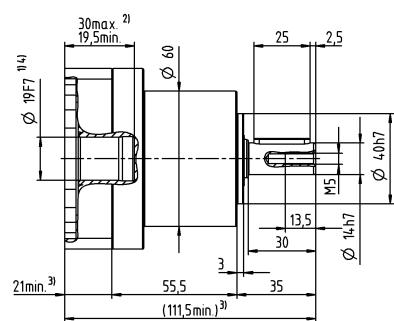
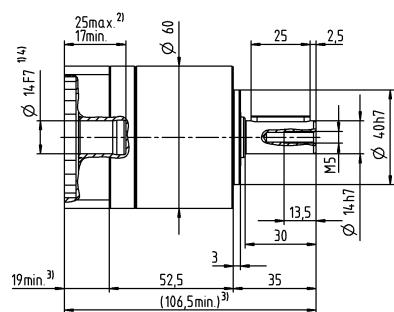
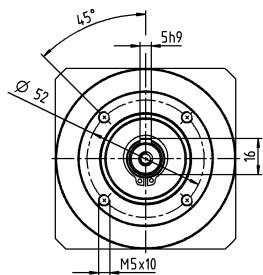
# 1-stage

Motor shaft diameter [mm]

up to 14<sup>4)</sup> (C)<sup>5)</sup>  
clamping hub diameter



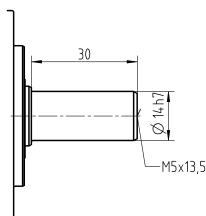
up to 19<sup>4)</sup> (E)  
clamping hub diameter



Planetary Gearboxes  
Basic Line

## Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length

Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CP 015 MF 2-stage

			2-stage															
Ratio		i		9	12	15	16	20	25	28	30	35	40	50	70	100		
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	48	48	48	56	56	58	56	48	58	56	58	58	58	56		
		in.lb	425	425	425	496	496	513	496	425	513	496	513	513	513	496		
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	30	30	30	35	35	40	35	30	40	35	40	40	40	35		
		in.lb	266	266	266	310	310	354	310	266	354	310	354	354	354	310		
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	75	75	75	75	75	75	75	75	75	75	75	75	75	75		
		in.lb	664	664	664	664	664	664	664	664	664	664	664	664	664	664		
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)		$n_{IN}$	rpm	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	4000	4000		
Max. input speed		$n_{IMax}$	rpm	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000		
Mean no load running torque <sup>b)</sup> (at $n_i=3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	0.33	0.28	0.26	0.25	0.22	0.21	0.2	0.21	0.18	0.17	0.16	0.15	0.14			
		in.lb	2.9	2.5	2.3	2.2	1.9	1.9	1.8	1.9	1.6	1.5	1.4	1.3	1.2			
Max. backlash		$j_t$	arcmin	≤ 15														
Torsional rigidity <sup>b)</sup>	$C_{121}$	Nm/arcmin	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	1.9		
		in.lb/arcmin	19	19	19	19	19	19	19	19	19	19	19	19	19	17		
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N	750															
		lb <sub>f</sub>	169															
Max. lateral force <sup>c) f)</sup>	$F_{2QMax}$	N	500															
		lb <sub>f</sub>	113															
Max. tilting moment	$M_{2KMax}$	Nm	17															
		in.lb	150															
Efficiency at full load		$\eta$	%	95														
Service life		$L_h$	h	> 20000														
Weight (incl. standard adapter plate)	$m$	kg	1.8															
		lb <sub>m</sub>	4															
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex <sup>®</sup> )		$L_{PA}$	dB(A)	≤ 60														
Max. permitted housing temperature			°C	+90														
			°F	+194														
Ambient temperature			°C	-15 to +40														
			°F	+5 to +104														
Lubrication				Lubricated for life														
Direction of rotation				In- and output same direction														
Protection class				IP 64														
Elastomer coupling (recommended product type – validate sizing with cymex <sup>®</sup> )				ELC-0020BA014.000-X														
Bore diameter of coupling on the application side			mm	X = 008.000 - 025.000														
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	C	14	$J_1$	kgcm <sup>2</sup>	0.22	0.22	0.21	0.2	0.19	0.18	0.17	0.19	0.16	0.17	0.16	0.15	0.15	
				10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.19	0.19	0.19	0.18	0.17	0.16	0.15	0.17	0.14	0.15	0.14	0.13	0.13	
	E	19	$J_1$	kgcm <sup>2</sup>	0.43	0.42	0.42	0.4	0.4	0.39	0.39	0.41	0.39	0.39	0.38	0.38	0.37	
				10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.38	0.37	0.37	0.35	0.35	0.35	0.36	0.35	0.35	0.34	0.34	0.33		

Please use our sizing software cymex<sup>®</sup> for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

<sup>d)</sup> Please reduce input speed at higher ambient temperatures

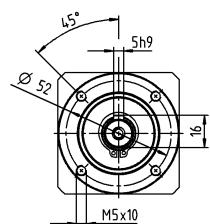
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<sup>f)</sup> At increased lateral forces – see glossary

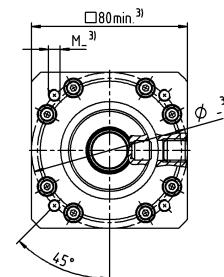
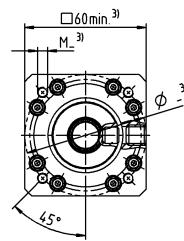
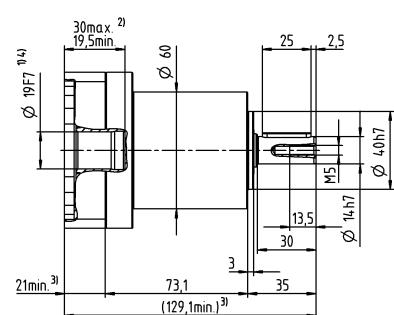
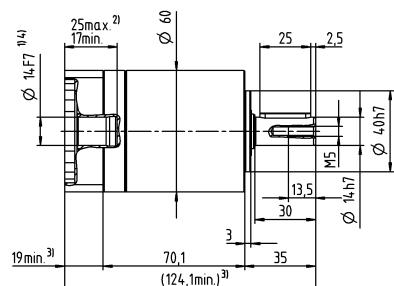
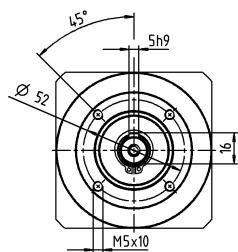
## 2-stage

Motor shaft diameter [mm]

up to 14<sup>4)</sup> (C)<sup>5)</sup>  
clamping hub diameter

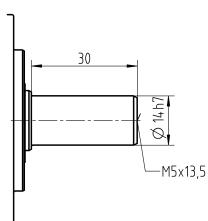


up to 19<sup>4)</sup> (E)  
clamping hub diameter



## Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length

Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CP 025 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	$Nm$	112	150	150	150	144	144	
		$in.lb$	991	1328	1328	1328	1275	1275	
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	$Nm$	70	95	100	100	90	90	
		$in.lb$	620	841	885	885	797	797	
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	$Nm$	114	152	187	187	187	187	
		$in.lb$	1009	1345	1655	1655	1655	1655	
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)	$n_{IN}$	$rpm$	3100	3100	3100	3600	3600	3600	
Max. input speed	$n_{IMax}$	$rpm$	7000	7000	7000	7000	7000	7000	
Mean no load running torque <sup>b)</sup> (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	$Nm$	0.38	0.3	0.26	0.23	0.21	0.19	
		$in.lb$	3.4	2.7	2.3	2	1.9	1.7	
Max. backlash	$j_t$	$arcmin$				≤ 12			
Torsional rigidity <sup>b)</sup>	$C_{t21}$	$Nm/arcmin$	6.1	6.1	6.1	6.1	5.5	5.5	
		$in.lb/arcmin$	54	54	54	54	49	49	
Max. axial force <sup>c)</sup>	$F_{2AMax}$	$N$				1600			
		$lb_f$				360			
Max. lateral force <sup>c)</sup>	$F_{2QMax}$	$N$				1200			
		$lb_f$				270			
Max. tilting moment	$M_{zKMax}$	$Nm$				54			
		$in.lb$				478			
Efficiency at full load	$\eta$	%				97			
Service life	$L_h$	$h$				> 20000			
Weight (incl. standard adapter plate)	$m$	$kg$				2.9			
		$lb_m$				6.4			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	$dB(A)$				≤ 62			
Max. permitted housing temperature		$^{\circ}C$				+90			
		$^{\circ}F$				+194			
Ambient temperature		$^{\circ}C$				-15 to +40			
		$^{\circ}F$				+5 to +104			
Lubrication						Lubricated for life			
Direction of rotation						In- and output same direction			
Protection class						IP 64			
Elastomer coupling (recommended product type – validate sizing with cymex®)						ELC-0060BA020.000-X			
						X = 012.000 - 032.000			
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	E 19	$J_1$	$kgcm^2$	0.66	0.53	0.48	0.43	0.41	0.4
			$10^{-3} in.lb.s^2$	0.58	0.47	0.42	0.38	0.36	0.35
	G 24	$J_1$	$kgcm^2$	1.5	1.4	1.3	1.3	1.3	1.3
			$10^{-3} in.lb.s^2$	1.3	1.2	1.2	1.2	1.2	1.2

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

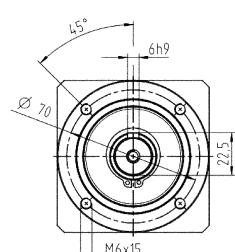
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

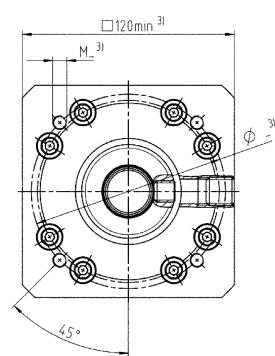
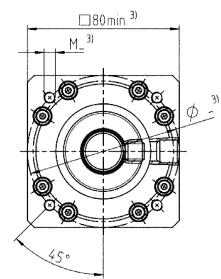
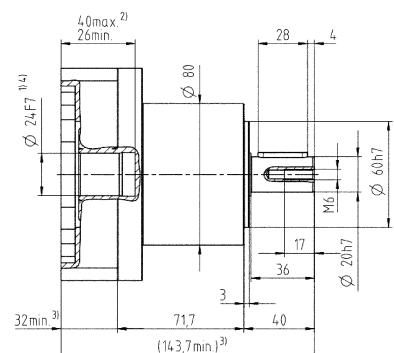
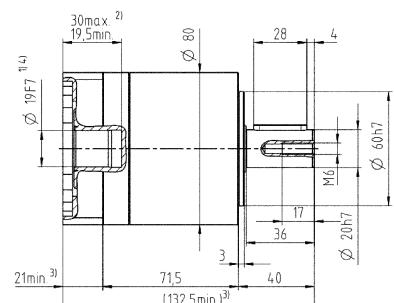
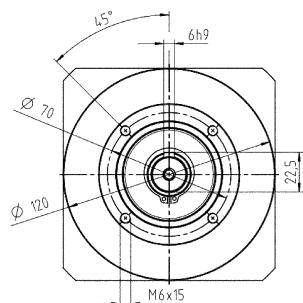
# 1-stage

Motor shaft diameter [mm]

up to 19<sup>4)</sup> (E)<sup>5)</sup>  
clamping hub diameter

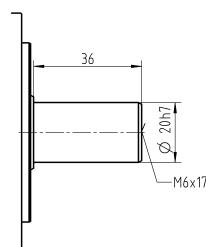


up to 24<sup>4)</sup> (G)  
clamping hub diameter



## Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length  
Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated  
by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CP 025 MF 2-stage

			2-stage															
Ratio		i		9	12	15	16	20	25	28	30	35	40	50	70	100		
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	112	112	112	150	150	150	150	112	150	150	150	150	150	144		
		in.lb	991	991	991	1328	1328	1328	1328	991	1328	1328	1328	1328	1328	1275		
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	70	70	70	95	95	95	95	70	100	95	100	100	100	90		
		in.lb	620	620	620	841	841	841	841	620	885	841	885	885	885	797		
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	187	187	187	187	187	187	187	187	187	187	187	187	187	187		
		in.lb	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655		
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)		$n_{IN}$	rpm	3100	3100	3100	3100	3100	3100	3100	3100	3100	3100	3600	3600	3600		
Max. input speed		$n_{IMax}$	rpm	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000		
Mean no load running torque <sup>b)</sup> (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	0.5	0.43	0.39	0.38	0.34	0.32	0.3	0.31	0.28	0.26	0.24	0.22	0.21			
		in.lb	4.4	3.8	3.5	3.4	3	2.8	2.7	2.7	2.5	2.3	2.1	1.9	1.9			
Max. backlash		$j_t$	arcmin	$\leq 15$														
Torsional rigidity <sup>b)</sup>	$C_{121}$	Nm/arcmin	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	5.5		
		in.lb/arcmin	54	54	54	54	54	54	54	54	54	54	54	54	54	49		
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N	1600															
		lb <sub>f</sub>	360															
Max. lateral force <sup>c)</sup>	$F_{2QMax}$	N	1200															
		lb <sub>f</sub>	270															
Max. tilting moment	$M_{2KMax}$	Nm	54															
		in.lb	478															
Efficiency at full load		$\eta$	%	95														
Service life		$L_h$	h	> 20000														
Weight (incl. standard adapter plate)	$m$	kg	3.7															
		lb <sub>m</sub>	8.2															
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)		$L_{PA}$	dB(A)	$\leq 62$														
Max. permitted housing temperature			°C	+90														
			°F	+194														
Ambient temperature			°C	-15 to +40														
			°F	+5 to +104														
Lubrication				Lubricated for life														
Direction of rotation				In- and output same direction														
Protection class				IP 64														
Elastomer coupling (recommended product type – validate sizing with cymex®)				ELC-0060BA020.000-X														
Bore diameter of coupling on the application side			mm	X = 012.000 - 032.000														
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	E	19	$J_1$	kgcm <sup>2</sup>	0.66	1.4	1.6	0.98	1.1	0.82	1.2	2.1	0.88	1.4	1	0.71	0.54	
				10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.58	1.2	1.4	0.87	0.97	0.73	1.1	1.9	0.78	1.2	0.89	0.63	0.48	
	G	24	$J_1$	kgcm <sup>2</sup>	1.5	2.3	2.4	1.8	1.9	1.7	2	3	1.7	2.2	1.9	1.6	1.4	
				10 <sup>-3</sup> in.lb.s <sup>2</sup>	1.3	2	2.1	1.6	1.7	1.5	1.8	2.7	1.5	1.9	1.7	1.4	1.2	

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

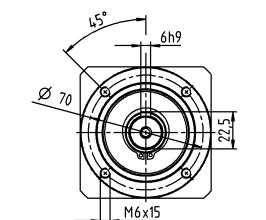
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

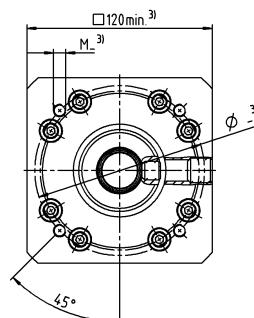
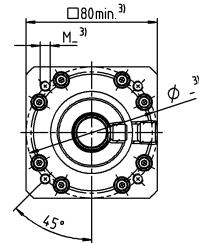
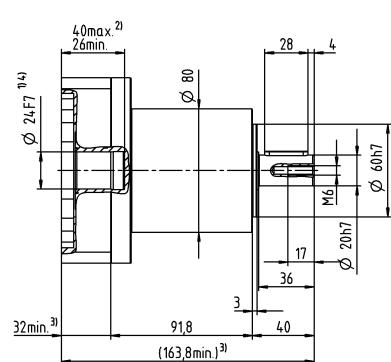
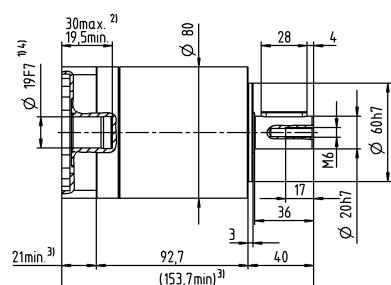
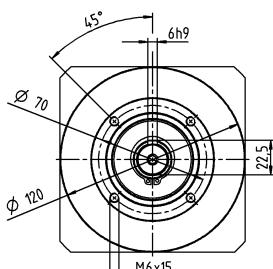
## 2-stage

Motor shaft diameter [mm]

up to 19<sup>4)</sup> (E)<sup>5)</sup>  
clamping hub diameter



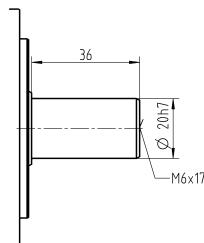
up to 24<sup>4)</sup> (G)  
clamping hub diameter



Planetary Gearboxes  
Basic Line

## Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length  
Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated  
by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CP 035 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	272	272	272	272	272	272	272
		in.lb	2407	2407	2407	2407	2407	2407	2407
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	175	255	250	250	220	220	220
		in.lb	1549	2257	2213	2213	1947	1947	1947
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	460	480	480	480	470	480	480
		in.lb	4071	4248	4248	4248	4160	4248	4248
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)	$n_{IN}$	rpm	2300	2300	2300	2800	2800	2800	2800
Max. input speed	$n_{IMax}$	rpm	5500	5500	5500	5500	5500	5500	5500
Mean no load running torque <sup>b)</sup> (at $n_i=3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	0.95	0.76	0.66	0.57	0.52	0.48	
		in.lb	8.4	6.7	5.8	5	4.6	4.2	
Max. backlash	$j_t$	arcmin				≤ 12			
Torsional rigidity <sup>b)</sup>	$C_{t21}$	Nm/arcmin	16	16	16	16	14	14	
		in.lb/arcmin	142	142	142	142	124	124	
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N			2500				
		lb <sub>f</sub>			563				
Max. lateral force <sup>c)</sup>	$F_{2QMax}$	N			1750				
		lb <sub>f</sub>			394				
Max. tilting moment	$M_{zKMax}$	Nm			98				
		in.lb			867				
Efficiency at full load	$\eta$	%			97				
Service life	$L_h$	h			> 20000				
Weight (incl. standard adapter plate)	$m$	kg			7.5				
		lb <sub>m</sub>			17				
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)			≤ 66				
Max. permitted housing temperature		°C			+90				
		°F			+194				
Ambient temperature		°C			-15 to +40				
		°F			+5 to +104				
Lubrication					Lubricated for life				
Direction of rotation					In- and output same direction				
Protection class					IP 64				
Elastomer coupling (recommended product type – validate sizing with cymex®)					ELC-0150BA025.000-X				
		mm			X = 019.000 - 036.000				
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	G 24	$J_1$	kgcm <sup>2</sup>	2.6	1.9	1.7	1.5	1.4	1.4
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	2.3	1.7	1.5	1.3	1.2	1.2
	K 38	$J_1$	kgcm <sup>2</sup>	7.8	7.1	6.9	6.7	6.6	6.5
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	6.9	6.3	6.1	5.9	5.8	5.8

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

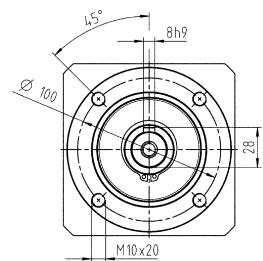
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

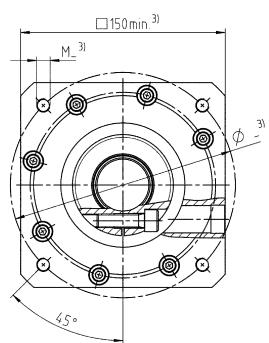
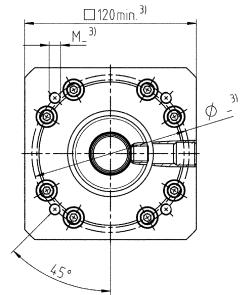
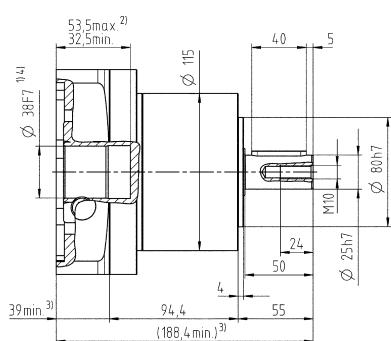
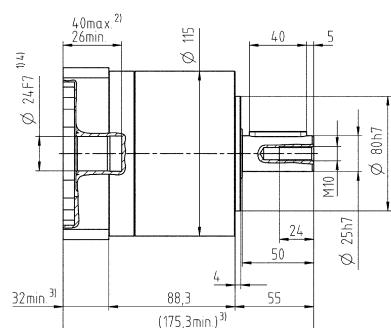
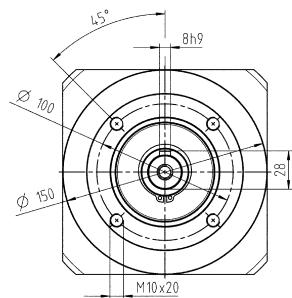
# 1-stage

Motor shaft diameter [mm]

up to 24<sup>4)</sup> (G)<sup>5)</sup>  
clamping hub diameter

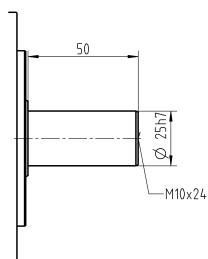


up to 38<sup>4)</sup> (K)  
clamping hub diameter



## Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length  
Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated  
by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CP 035 MF 2-stage

			2-stage																												
Ratio		i		9	12	15	16	20	25	28	30	35	40	50	70	100															
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	272	272	272	272	272	272	272	272	272	272	272	272	272	272															
		in.lb	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407															
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	175	175	175	255	255	250	255	175	250	255	250	250	250	220															
		in.lb	1549	1549	1549	2257	2257	2213	2257	1549	2213	2257	2213	2213	2213	1947															
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	480	480	480	480	480	480	480	315	480	480	480	480	480	480															
		in.lb	4248	4248	4248	4248	4248	4248	4248	2788	4248	4248	4248	4248	4248	4248															
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)	$n_{IN}$	rpm	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2800	2800															
Max. input speed	$n_{IMax}$	rpm	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500															
Mean no load running torque <sup>b)</sup> (at $n_i=3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	1.3	1.1	0.98	0.95	0.85	0.8	0.76	0.79	0.7	0.66	0.61	0.56	0.52																
		in.lb	12	9.7	8.7	8.4	7.5	7.1	6.7	7	6.2	5.8	5.4	5	4.6																
Max. backlash		$j_t$	arcmin	$\leq 15$																											
Torsional rigidity <sup>b)</sup>	$C_{121}$	Nm/arcmin	16	16	16	16	16	16	16	16	16	16	16	16	16	14															
		in.lb/arcmin	142	142	142	142	142	142	142	142	142	142	142	142	142	124															
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N	2500																												
		lb <sub>f</sub>	563																												
Max. lateral force <sup>c)</sup>	$F_{2QMax}$	N	1750																												
		lb <sub>f</sub>	394																												
Max. tilting moment	$M_{2KMax}$	Nm	98																												
		in.lb	867																												
Efficiency at full load		$\eta$	%	95																											
Service life		$L_h$	h	> 20000																											
Weight (incl. standard adapter plate)	$m$	kg	9.6																												
		lb <sub>m</sub>	21																												
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)		$L_{PA}$	dB(A)	$\leq 66$																											
Max. permitted housing temperature			°C	+90																											
			°F	+194																											
Ambient temperature			°C	-15 to +40																											
			°F	+5 to +104																											
Lubrication				Lubricated for life																											
Direction of rotation				In- and output same direction																											
Protection class				IP 64																											
Elastomer coupling (recommended product type – validate sizing with cymex®)				ELC-0150BA025.000-X																											
Bore diameter of coupling on the application side			mm	X = 019.000 - 036.000																											
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	G 24	$J_1$	kgcm <sup>2</sup>	2.7	2.5	2.5	2.3	2.3	2.1	2.4	3.1	2.2	2.6	2.2	1.9	1.7															
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	2.4	2.2	2.2	2	2	1.9	2.1	2.7	1.9	2.3	1.9	1.7	1.5															
	K 38	$J_1$	kgcm <sup>2</sup>	7.9	7.7	7.8	7.5	7.5	7.3	7.5	8.3	7.4	7.8	7.4	7.1	6.9															
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	7	6.8	6.9	6.6	6.6	6.5	6.6	7.3	6.5	6.9	6.5	6.3	6.1															

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

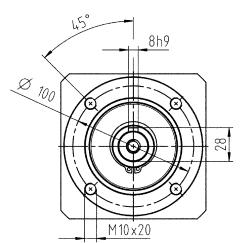
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

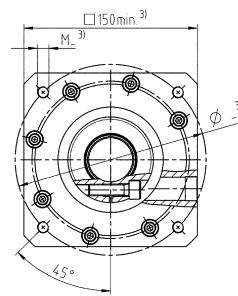
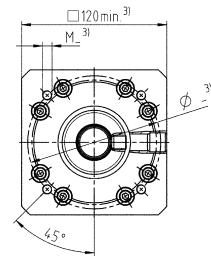
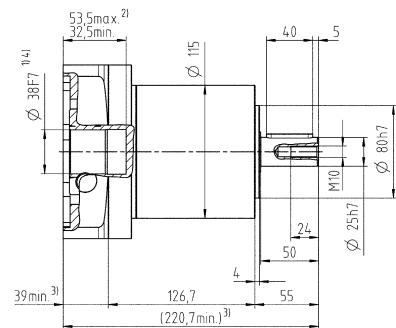
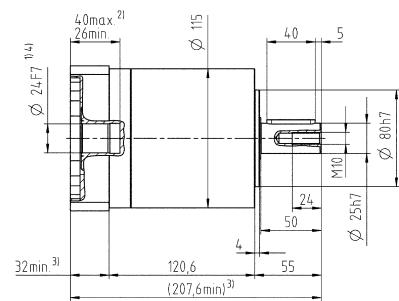
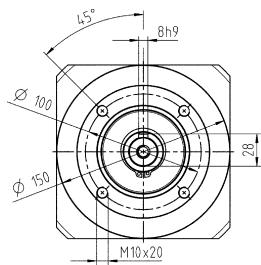
## 2-stage

Motor shaft diameter [mm]

up to 24<sup>4)</sup> (G)<sup>5)</sup>  
clamping hub diameter

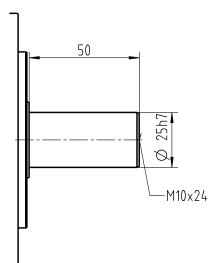


up to 38<sup>4)</sup> (K)  
clamping hub diameter



## Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length  
Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated  
by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CP 045 MF 1-/2-stage

			1-stage			2-stage						
Ratio	i		5	8	10	25	50	100				
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	800	640	640	700	700	640				
		in.lb	7081	5665	5665	6196	6196	5665				
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	500	400	400	500	500	400				
		in.lb	4425	3540	3540	4425	4425	3540				
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	1000	1000	1000	1000	1000	1000				
		in.lb	8851	8851	8851	8851	8851	8851				
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)	$n_{IN}$	rpm	2000	2200	2300	2600	3000	3000				
Max. input speed	$n_{IMax}$	rpm	4000	4000	4000	6000	6000	6000				
Mean no load running torque <sup>b)</sup> (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	2.4	2	1.9	0.8	0.6	0.55				
		in.lb	21	18	17	7.1	5.3	4.9				
Max. backlash	$j_t$	arcmin	$\leq 12$			$\leq 15$						
Torsional rigidity <sup>b)</sup>	$C_{121}$	Nm/arcmin	55	44	44	55	55	44				
		in.lb/arcmin	487	389	389	487	487	389				
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N	6000			6000						
		lb <sub>f</sub>										
Max. lateral force <sup>c)</sup>	$F_{2QMax}$	N	8000			8000						
		lb <sub>f</sub>										
Max. tilting moment	$M_{2KMax}$	Nm	704			704						
		in.lb	6231			6231						
Efficiency at full load	$\eta$	%	97			95						
Service life	$L_h$	h	> 20000			> 20000						
Weight (incl. standard adapter plate)	$m$	kg	20			21						
		lb <sub>m</sub>	44			46						
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)		$L_{PA}$	$\leq 68$			$\leq 65$						
Max. permitted housing temperature		°C	+90			+90						
		°F	+194			+194						
Ambient temperature		°C	–15 to +40			–15 to +40						
		°F	+5 to +104			+5 to +104						
Lubrication			Lubricated for life									
Direction of rotation			In- and output same direction									
Protection class			IP 64									
Elastomer coupling (recommended product type – validate sizing with cymex®)			ELC-0300BA040.000-X									
Bore diameter of coupling on the application side			$mm$									
			X = 020.000 - 045.000									
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	E 19	$J_1$	kgcm <sup>2</sup>	–	–	–	1.2	1.1	0.82			
			10 <sup>3</sup> in.lb.s <sup>2</sup>	–	–	–	1,1	0,97	0,73			
	G 24	$J_1$	kgcm <sup>2</sup>	–	–	–	2	1,8	1,6			
			10 <sup>3</sup> in.lb.s <sup>2</sup>	–	–	–	1,8	1,6	1,4			
	H 28	$J_1$	kgcm <sup>2</sup>	–	–	–	1,7	1,5	1,3			
			10 <sup>3</sup> in.lb.s <sup>2</sup>	–	–	–	1,5	1,3	1,2			
	I 32	$J_1$	kgcm <sup>2</sup>	–	–	–	5,8	5,6	5,4			
			10 <sup>3</sup> in.lb.s <sup>2</sup>	–	–	–	5,1	5	4,8			
	K 38	$J_1$	kgcm <sup>2</sup>	8.8	7.4	7.2	7	6,8	6,5			
			10 <sup>3</sup> in.lb.s <sup>2</sup>	7.8	6.5	6.4	6,2	6	5,8			

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

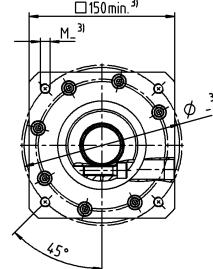
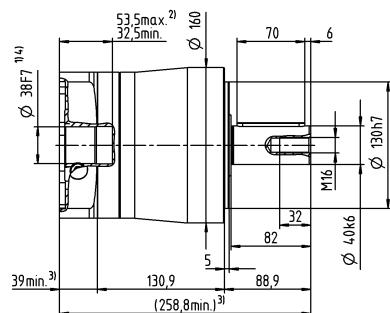
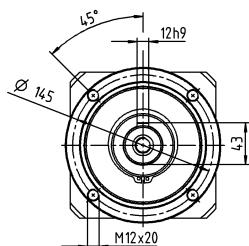
<sup>c)</sup> Refers to center of the output shaft or flange

<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

## 1-stage

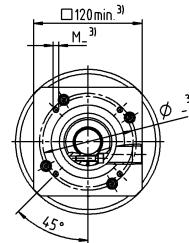
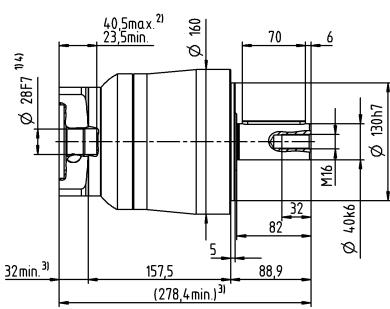
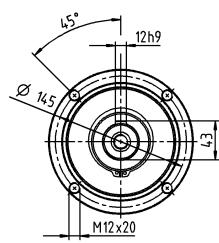
up to 38<sup>4)</sup> (K)<sup>5)</sup>  
clamping hub diameter



## 2-stage

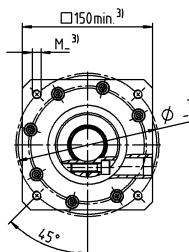
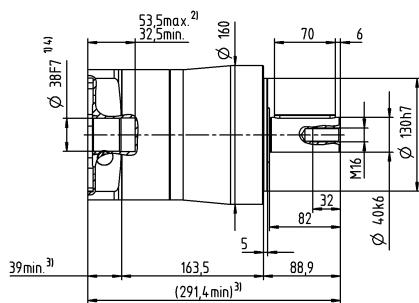
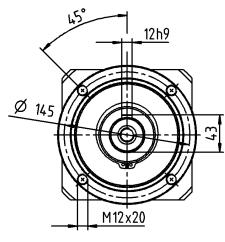
up to 19/24/28<sup>4)</sup>  
(E/G<sup>5)/H)</sup>

clamping hub diameter



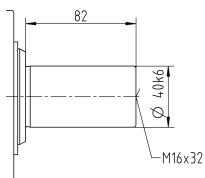
Motor shaft diameter [mm]

up to 32/38<sup>4)</sup>  
(I/K)  
clamping hub diameter



## Other output variants

Smooth shaft



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length  
Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated  
by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CPS 015 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	48	56	58	58	56	56	56
		in.lb	425	496	513	513	496	496	496
Max. acceleration torque <sup>c)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	30	35	40	40	35	35	35
		in.lb	266	310	354	354	310	310	310
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	75	75	75	75	75	75	75
		in.lb	664	664	664	664	664	664	664
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)	$n_{IN}$	rpm	3300	3300	3300	4000	4000	4000	4000
Max. input speed	$n_{IMax}$	rpm	7000	7000	7000	7000	7000	7000	7000
Mean no load running torque <sup>b)</sup> (at $n_i=3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	0.25	0.2	0.17	0.15	0.14	0.13	
		in.lb	2.2	1.8	1.5	1.3	1.2	1.2	
Max. backlash	$j_t$	arcmin				≤ 12			
Torsional rigidity <sup>b)</sup>	$C_{t21}$	Nm/arcmin	2.1	2.1	2.1	2.1	1.9	1.9	
		in.lb/arcmin	19	19	19	19	17	17	
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N				750			
		lb <sub>f</sub>				169			
Max. lateral force <sup>c)</sup>	$F_{2QMax}$	N				500			
		lb <sub>f</sub>				113			
Max. tilting moment	$M_{zKMax}$	Nm				17			
		in.lb				150			
Efficiency at full load	$\eta$	%				97			
Service life	$L_h$	h				> 20000			
Weight (incl. standard adapter plate)	$m$	kg				1.4			
		lb <sub>m</sub>				3.1			
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)				≤ 60			
Max. permitted housing temperature		°C				+90			
		°F				+194			
Ambient temperature		°C				-15 to +40			
		°F				+5 to +104			
Lubrication						Lubricated for life			
Direction of rotation						In- and output same direction			
Protection class						IP 64			
Elastomer coupling (recommended product type – validate sizing with cymex®)						ELC-0020BA014.000-X			
						X = 008.000 - 025.000			
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	C 14	$J_1$	kgcm <sup>2</sup>	0.23	0.2	0.18	0.15	0.15	0.15
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.2	0.18	0.16	0.13	0.13	0.13
	E 19	$J_1$	kgcm <sup>2</sup>	0.43	0.4	0.39	0.38	0.38	0.37
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.38	0.35	0.35	0.34	0.34	0.33

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

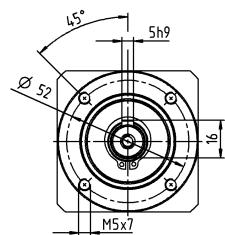
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

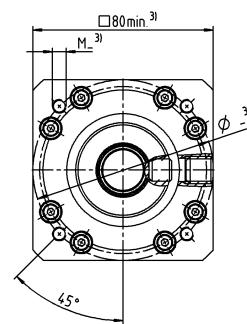
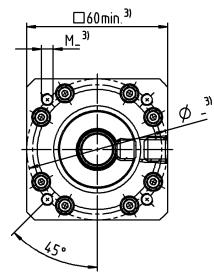
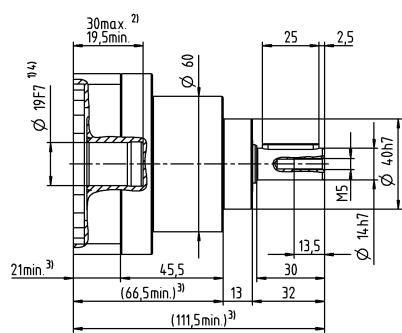
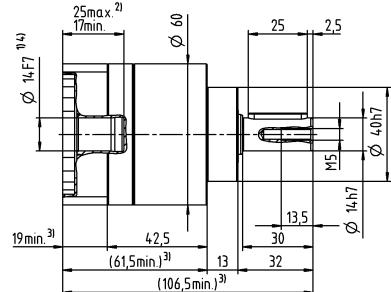
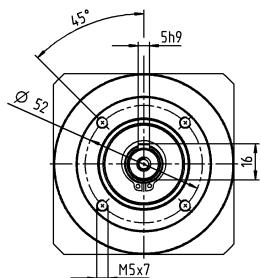
# 1-stage

Motor shaft diameter [mm]

up to 14<sup>4)</sup> (C)<sup>5)</sup>  
clamping hub diameter

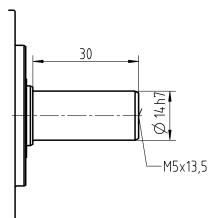


up to 19<sup>4)</sup> (E)  
clamping hub diameter

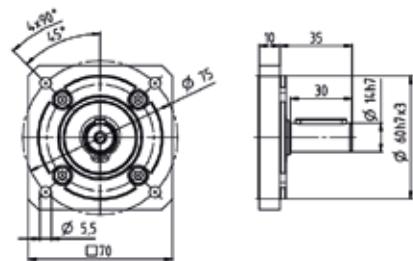


## Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length  
Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated  
by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CPS 015 MF 2-stage

			2-stage																												
Ratio		i		9	12	15	16	20	25	28	30	35	40	50	70	100															
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	48	48	48	56	56	58	56	48	58	56	58	58	58	56															
		in.lb	425	425	425	496	496	513	496	425	513	496	513	513	513	496															
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	30	30	30	35	35	40	35	30	40	35	40	40	40	35															
		in.lb	266	266	266	310	310	354	310	266	354	310	354	354	354	310															
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	75	75	75	75	75	75	75	75	75	75	75	75	75	75															
		in.lb	664	664	664	664	664	664	664	664	664	664	664	664	664	664															
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)		$n_{IN}$	rpm	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	3300	4000	4000															
Max. input speed		$n_{IMax}$	rpm	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000															
Mean no load running torque <sup>b)</sup> (at $n_i=3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	0.33	0.28	0.26	0.25	0.22	0.21	0.2	0.21	0.18	0.17	0.16	0.15	0.14																
		in.lb	2.9	2.5	2.3	2.2	1.9	1.9	1.8	1.9	1.6	1.5	1.4	1.3	1.2																
Max. backlash		$j_t$	arcmin	≤ 15																											
Torsional rigidity <sup>b)</sup>	$C_{121}$	Nm/arcmin	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	2.1	1.9															
		in.lb/arcmin	19	19	19	19	19	19	19	19	19	19	19	19	19	17															
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N	750																												
		lb <sub>f</sub>	169																												
Max. lateral force <sup>c)</sup>	$F_{2QMax}$	N	500																												
		lb <sub>f</sub>	113																												
Max. tilting moment	$M_{2KMax}$	Nm	17																												
		in.lb	150																												
Efficiency at full load		$\eta$	%	95																											
Service life		$L_h$	h	> 20000																											
Weight (incl. standard adapter plate)	$m$	kg	1.8																												
		lb <sub>m</sub>	4																												
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)		$L_{PA}$	dB(A)	≤ 60																											
Max. permitted housing temperature			°C	+90																											
			°F	+194																											
Ambient temperature			°C	-15 to +40																											
			°F	+5 to +104																											
Lubrication				Lubricated for life																											
Direction of rotation				In- and output same direction																											
Protection class				IP 64																											
Elastomer coupling (recommended product type – validate sizing with cymex®)				ELC-0020BA014.000-X																											
Bore diameter of coupling on the application side			mm	X = 008.000 - 025.000																											
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	C	14	$J_1$	kgcm <sup>2</sup>	0.22	0.22	0.21	0.2	0.19	0.18	0.17	0.19	0.16	0.17	0.16	0.15	0.15														
				10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.19	0.19	0.19	0.18	0.17	0.16	0.15	0.17	0.14	0.15	0.14	0.13	0.13														
	E	19	$J_1$	kgcm <sup>2</sup>	0.43	0.42	0.42	0.4	0.4	0.39	0.39	0.41	0.39	0.39	0.38	0.38	0.37														
				10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.38	0.37	0.37	0.35	0.35	0.35	0.36	0.35	0.35	0.34	0.34	0.33															

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

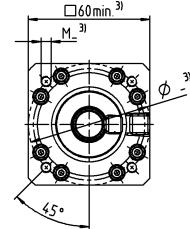
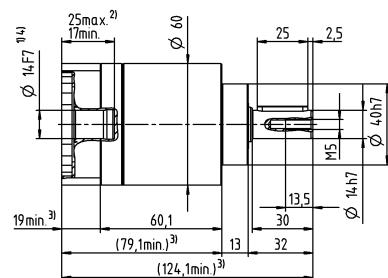
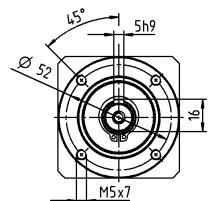
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

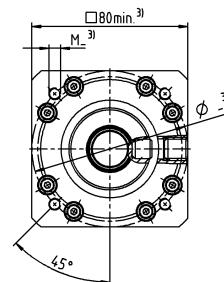
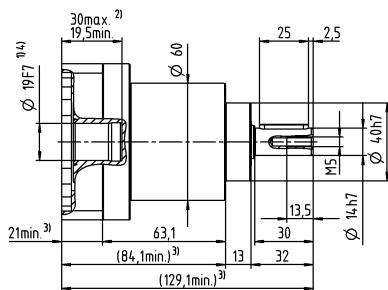
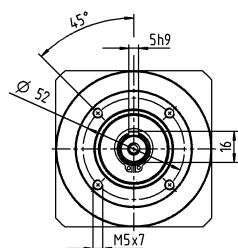
## 2-stage

Motor shaft diameter [mm]

up to 14<sup>4)</sup> (C)<sup>5)</sup>  
clamping hub diameter

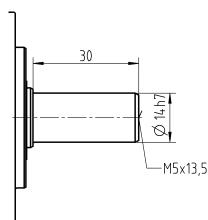


up to 19<sup>4)</sup> (E)  
clamping hub diameter

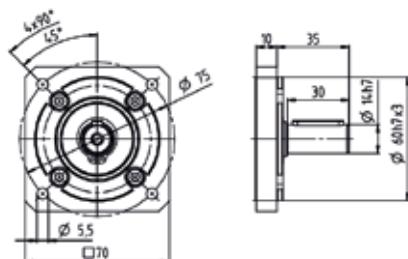


### Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length

Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CPS 025 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm		112	150	150	150	144	144
		in.lb		991	1328	1328	1328	1275	1275
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm		70	95	100	100	90	90
		in.lb		620	841	885	885	797	797
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm		114	152	187	187	187	187
		in.lb		1009	1345	1655	1655	1655	1655
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)	$n_{IN}$	rpm		3100	3100	3100	3600	3600	3600
Max. input speed	$n_{IMax}$	rpm		7000	7000	7000	7000	7000	7000
Mean no load running torque <sup>b)</sup> (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm		0.38	0.3	0.26	0.23	0.21	0.19
		in.lb		3.4	2.7	2.3	2	1.9	1.7
Max. backlash	$j_t$	arcmin					≤ 12		
Torsional rigidity <sup>b)</sup>	$C_{t21}$	Nm/arcmin		6.1	6.1	6.1	6.1	5.5	5.5
		in.lb/arcmin		54	54	54	54	49	49
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N					1600		
		lb <sub>f</sub>					360		
Max. lateral force <sup>c)</sup>	$F_{2QMax}$	N					1200		
		lb <sub>f</sub>					270		
Max. tilting moment	$M_{zKMax}$	Nm					54		
		in.lb					478		
Efficiency at full load	$\eta$	%					97		
Service life	$L_h$	h					> 20000		
Weight (incl. standard adapter plate)	$m$	kg					2.9		
		lb <sub>m</sub>					6.4		
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)					≤ 62		
Max. permitted housing temperature		°C					+90		
		°F					+194		
Ambient temperature		°C					-15 to +40		
		°F					+5 to +104		
Lubrication							Lubricated for life		
Direction of rotation							In- and output same direction		
Protection class							IP 64		
Elastomer coupling (recommended product type – validate sizing with cymex®)							ELC-0060BA020.000-X		
							X = 012.000 - 032.000		
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	E 19	$J_1$	kgcm <sup>2</sup>	0.66	0.53	0.48	0.43	0.41	0.4
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.58	0.47	0.42	0.38	0.36	0.35
	G 24	$J_1$	kgcm <sup>2</sup>	1.5	1.4	1.3	1.3	1.3	1.3
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	1.3	1.2	1.2	1.2	1.2	1.2

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

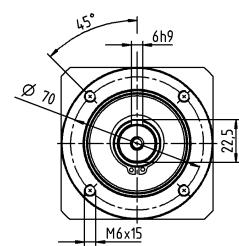
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

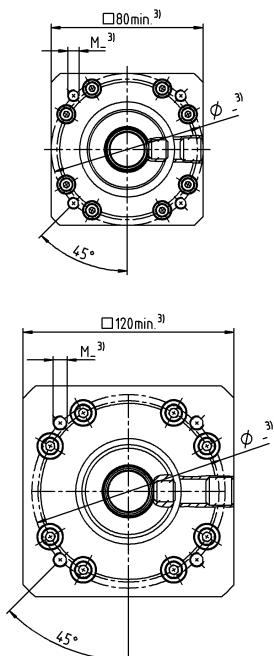
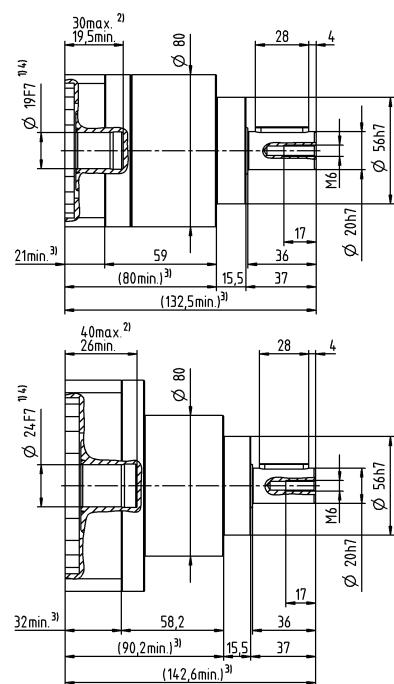
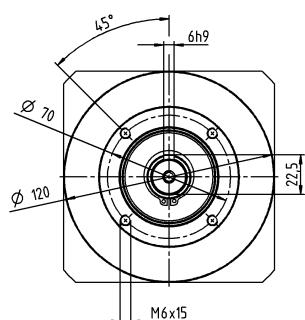
# 1-stage

Motor shaft diameter [mm]

up to 19<sup>4)</sup> (E)<sup>5)</sup>  
clamping hub diameter



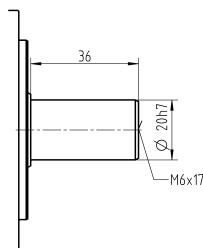
up to 24<sup>4)</sup> (G)  
clamping hub diameter



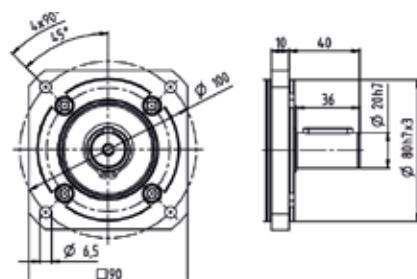
Planetary Gearboxes  
Basic Line

## Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length  
Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated  
by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CPS 025 MF 2-stage

			2-stage															
Ratio		i		9	12	15	16	20	25	28	30	35	40	50	70	100		
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	112	112	112	150	150	150	150	112	150	150	150	150	150	144		
		in.lb	991	991	991	1328	1328	1328	1328	991	1328	1328	1328	1328	1328	1275		
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	70	70	70	95	95	95	95	70	100	95	100	100	100	90		
		in.lb	620	620	620	841	841	841	841	620	885	841	885	885	885	797		
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	187	187	187	187	187	187	187	187	187	187	187	187	187	187		
		in.lb	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655	1655		
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)		$n_{IN}$	rpm	3100	3100	3100	3100	3100	3100	3100	3100	3100	3100	3600	3600	3600		
Max. input speed		$n_{IMax}$	rpm	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000	7000		
Mean no load running torque <sup>b)</sup> (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	0.5	0.43	0.39	0.38	0.34	0.32	0.3	0.31	0.28	0.26	0.24	0.22	0.21			
		in.lb	4.4	3.8	3.5	3.4	3	2.8	2.7	2.7	2.5	2.3	2.1	1.9	1.9			
Max. backlash		$j_t$	arcmin	$\leq 15$														
Torsional rigidity <sup>b)</sup>	$C_{121}$	Nm/arcmin	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	6.1	5.5		
		in.lb/arcmin	54	54	54	54	54	54	54	54	54	54	54	54	54	49		
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N	1600															
		lb <sub>f</sub>	360															
Max. lateral force <sup>c)</sup>	$F_{2QMax}$	N	1200															
		lb <sub>f</sub>	270															
Max. tilting moment	$M_{2KMax}$	Nm	54															
		in.lb	478															
Efficiency at full load		$\eta$	%	95														
Service life		$L_h$	h	> 20000														
Weight (incl. standard adapter plate)	$m$	kg	3.7															
		lb <sub>m</sub>	8.2															
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)		$L_{PA}$	dB(A)	$\leq 62$														
Max. permitted housing temperature			°C	+90														
			°F	+194														
Ambient temperature			°C	-15 to +40														
			°F	+5 to +104														
Lubrication				Lubricated for life														
Direction of rotation				In- and output same direction														
Protection class				IP 64														
Elastomer coupling (recommended product type – validate sizing with cymex®)				ELC-0060BA020.000-X														
Bore diameter of coupling on the application side			mm	X = 012.000 - 032.000														
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	E 19	$J_1$	kgcm <sup>2</sup>	0.66	1.4	1.6	0.98	1.1	0.82	1.2	2.1	0.88	1.4	1	0.71	0.54		
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	0.58	1.2	1.4	0.87	0.97	0.73	1.1	1.9	0.78	1.2	0.89	0.63	0.48		
	G 24	$J_1$	kgcm <sup>2</sup>	1.5	2.3	2.4	1.8	1.9	1.7	2	3	1.7	2.2	1.9	1.6	1.4		
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	1.3	2	2.1	1.6	1.7	1.5	1.8	2.7	1.5	1.9	1.7	1.4	1.2		

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

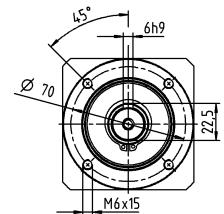
<sup>c)</sup> Refers to center of the output shaft or flange

<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

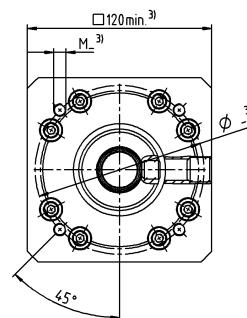
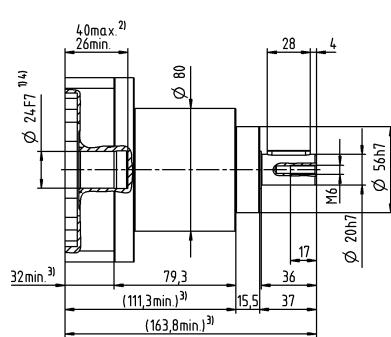
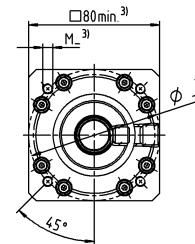
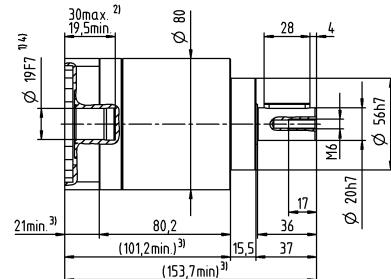
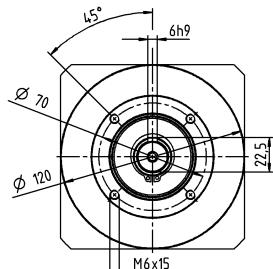
## 2-stage

up to 19<sup>4)</sup> (E)<sup>5)</sup>  
clamping hub  
diameter



Motor shaft diameter [mm]

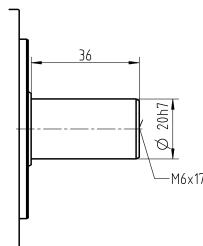
up to 24<sup>4)</sup> (G)  
clamping hub  
diameter



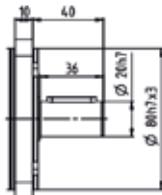
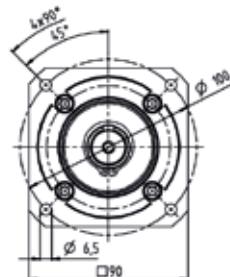
Planetary Gearboxes  
Basic Line

## Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

#### **Non-tolerated dimensions**

- 1) Check motor shaft fit

2) Min. / Max. permissible motor shaft length

Longer motor shafts are possible, ple

③ The dimensions depend on the motor

4) Smaller motor shaft diameter is connected to a bearing with a precision collar.

by a bushing with a minimum wall thickness of 1 mm  
⑤ Standard clamping hub diameter

# CPS 035 MF 1-stage

			1-stage						
Ratio		i		3	4	5	7	8	10
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	272	272	272	272	272	272	272
		in.lb	2407	2407	2407	2407	2407	2407	2407
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	175	255	250	250	220	220	220
		in.lb	1549	2257	2213	2213	1947	1947	1947
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	460	480	480	480	470	480	480
		in.lb	4071	4248	4248	4248	4160	4248	4248
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)	$n_{IN}$	rpm	2300	2300	2300	2800	2800	2800	2800
Max. input speed	$n_{IMax}$	rpm	5500	5500	5500	5500	5500	5500	5500
Mean no load running torque <sup>b)</sup> (at $n_i = 3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	0.95	0.76	0.66	0.57	0.52	0.48	
		in.lb	8.4	6.7	5.8	5	4.6	4.2	
Max. backlash	$j_t$	arcmin				≤ 12			
Torsional rigidity <sup>b)</sup>	$C_{t21}$	Nm/arcmin	16	16	16	16	14	14	
		in.lb/arcmin	142	142	142	142	124	124	
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N			2500				
		lb <sub>f</sub>			563				
Max. lateral force <sup>c)</sup>	$F_{2QMax}$	N			1750				
		lb <sub>f</sub>			394				
Max. tilting moment	$M_{zKMax}$	Nm			98				
		in.lb			867				
Efficiency at full load	$\eta$	%			97				
Service life	$L_h$	h			> 20000				
Weight (incl. standard adapter plate)	$m$	kg			7.5				
		lb <sub>m</sub>			17				
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)			≤ 66				
Max. permitted housing temperature		°C			+90				
		°F			+194				
Ambient temperature		°C			-15 to +40				
		°F			+5 to +104				
Lubrication					Lubricated for life				
Direction of rotation					In- and output same direction				
Protection class					IP 64				
Elastomer coupling (recommended product type – validate sizing with cymex®)					ELC-0150BA025.000-X				
					X = 019.000 - 036.000				
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	G 24	$J_1$	kgcm <sup>2</sup>	2.6	1.9	1.7	1.5	1.4	1.4
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	2.3	1.7	1.5	1.3	1.2	1.2
	K 38	$J_1$	kgcm <sup>2</sup>	7.8	7.1	6.9	6.7	6.6	6.5
			10 <sup>-3</sup> in.lb.s <sup>2</sup>	6.9	6.3	6.1	5.9	5.8	5.8

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

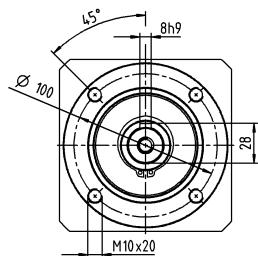
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

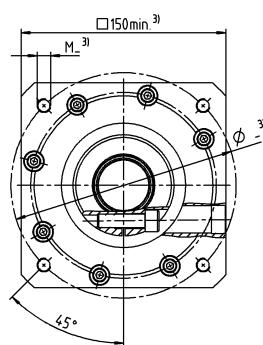
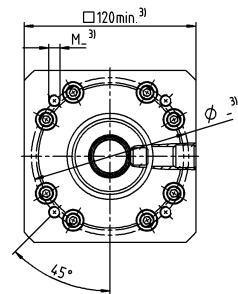
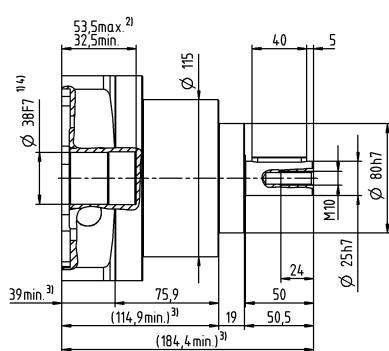
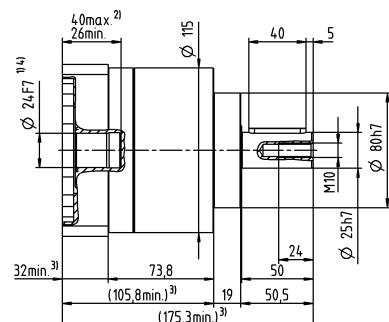
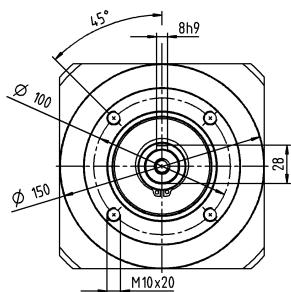
# 1-stage

Motor shaft diameter [mm]

up to 24<sup>4)</sup> (G)<sup>5)</sup>  
clamping hub diameter

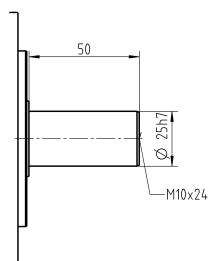


up to 38<sup>4)</sup> (K)  
clamping hub diameter

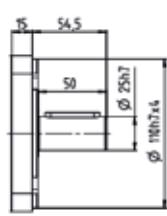
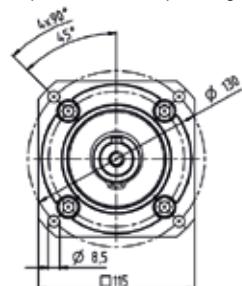


## Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length  
Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated  
by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter

# CPS 035 MF 2-stage

			2-stage													
Ratio		i		9	12	15	16	20	25	28	30	35	40	50	70	100
Max. torque <sup>a) b) e)</sup>	$T_{2a}$	Nm	272	272	272	272	272	272	272	272	272	272	272	272	272	272
		in.lb	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407	2407
Max. acceleration torque <sup>e)</sup> (max. 1000 cycles per hour)	$T_{2B}$	Nm	175	175	175	255	255	250	255	175	250	255	250	250	250	220
		in.lb	1549	1549	1549	2257	2257	2213	2257	1549	2213	2257	2213	2213	2213	1947
Emergency stop torque <sup>a) b) e)</sup> (permitted 1000 times during the service life of the gearbox)	$T_{2Not}$	Nm	480	480	480	480	480	480	480	315	480	480	480	480	480	480
		in.lb	4248	4248	4248	4248	4248	4248	4248	2788	4248	4248	4248	4248	4248	4248
Permitted average input speed <sup>d)</sup> (at $T_{2N}$ and 20 °C ambient temperature)	$n_{IN}$	rpm	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2300	2800	2800
Max. input speed	$n_{IMax}$	rpm	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500	5500
Mean no load running torque <sup>b)</sup> (at $n_i=3000$ rpm and 20 °C gearbox temperature)	$T_{012}$	Nm	1.3	1.1	0.98	0.95	0.85	0.8	0.76	0.79	0.7	0.66	0.61	0.56	0.52	
		in.lb	12	9.7	8.7	8.4	7.5	7.1	6.7	7	6.2	5.8	5.4	5	4.6	
Max. backlash	$j_t$	arcmin														≤ 15
Torsional rigidity <sup>b)</sup>	$C_{121}$	Nm/arcmin	16	16	16	16	16	16	16	16	16	16	16	16	16	14
		in.lb/arcmin	142	142	142	142	142	142	142	142	142	142	142	142	142	124
Max. axial force <sup>c)</sup>	$F_{2AMax}$	N														2500
		lb <sub>f</sub>														563
Max. lateral force <sup>c)</sup>	$F_{2QMax}$	N														1750
		lb <sub>f</sub>														394
Max. tilting moment	$M_{2KMax}$	Nm														98
		in.lb														867
Efficiency at full load	$\eta$	%														95
Service life	$L_h$	h														> 20000
Weight (incl. standard adapter plate)	$m$	kg														9.6
		lb <sub>m</sub>														21
Operating noise (at reference ratio and reference speed – ratio-specific values available in cymex®)	$L_{PA}$	dB(A)														≤ 66
Max. permitted housing temperature		°C														+90
		°F														+194
Ambient temperature		°C														-15 to +40
		°F														+5 to +104
Lubrication																Lubricated for life
Direction of rotation																In- and output same direction
Protection class																IP 64
Elastomer coupling (recommended product type – validate sizing with cymex®)																ELC-0150BA025.000-X
Bore diameter of coupling on the application side		mm														X = 019.000 - 036.000
Mass moment of inertia (relates to the drive) Clamping hub diameter [mm]	G 24	$J_1$	kgcm <sup>2</sup>	2.7	2.5	2.5	2.3	2.3	2.1	2.4	3.1	2.2	2.6	2.2	1.9	1.7
			10 <sup>3</sup> in.lb.s <sup>2</sup>	2.4	2.2	2.2	2	2	1.9	2.1	2.7	1.9	2.3	1.9	1.7	1.5
	K 38	$J_1$	kgcm <sup>2</sup>	7.9	7.7	7.8	7.5	7.5	7.3	7.5	8.3	7.4	7.8	7.4	7.1	6.9
			10 <sup>3</sup> in.lb.s <sup>2</sup>	7	6.8	6.9	6.6	6.6	6.5	6.6	7.3	6.5	6.9	6.5	6.3	6.1

Please use our sizing software cymex® for a detailed sizing – [www.wittenstein-cymex.com](http://www.wittenstein-cymex.com)

<sup>a)</sup> Valid for torque transmission only

<sup>b)</sup> Valid for standard clamping hub diameter

<sup>c)</sup> Refers to center of the output shaft or flange

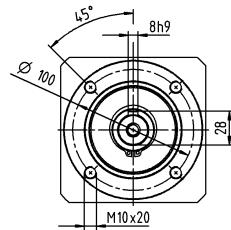
<sup>d)</sup> Please reduce input speed at higher ambient temperatures

<sup>e)</sup> Valid for: Smooth shaft

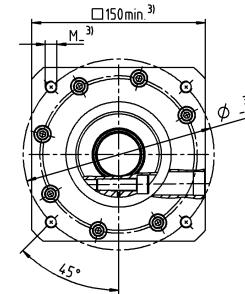
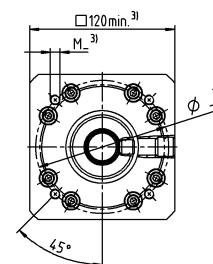
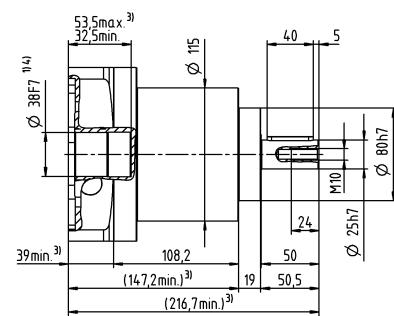
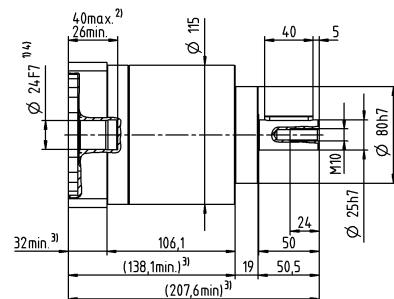
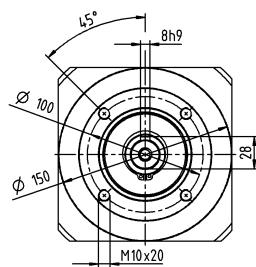
## 2-stage

Motor shaft diameter [mm]

up to 24<sup>4)</sup> (G)<sup>5)</sup>  
clamping hub diameter

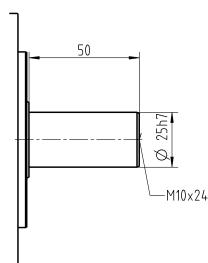


up to 38<sup>4)</sup> (K)  
clamping hub diameter

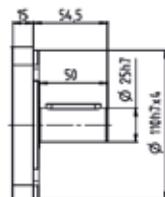
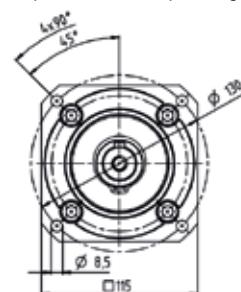


## Other output variants

Smooth shaft



Replaceable B5 output flange



Non-tolerated dimensions are nominal dimensions

<sup>1)</sup> Check motor shaft fit

<sup>2)</sup> Min. / Max. permissible motor shaft length  
Longer motor shafts are possible, please contact alpha

<sup>3)</sup> The dimensions depend on the motor

<sup>4)</sup> Smaller motor shaft diameter is compensated  
by a bushing with a minimum wall thickness of 1 mm

<sup>5)</sup> Standard clamping hub diameter